

Electrical Rotary Module SCHUNK Torque Motor Type STM 560V

Assembly and Operating manual



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You are going to increase the process reliability of your production and achieve best machining results – to the customer’s complete satisfaction.

SCHUNK products are inspiring.

Our detailed assembly and operation manual will support you.

Do you have further questions? You may contact us at any time – even after purchase. You can reach us directly at the mentioned addresses in the last chapter of these instructions.

Kindest Regards,

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1 About this manual

1.1 Purpose/validity

This manual is part of the module and describes the safe and proper use during all phases of operation.

This manual is valid only for the module specified on the front page.

1.2 Target groups

Target group	Task
Manufacturer, operator	<ul style="list-style-type: none"> ➔ Keep this manual available for the personnel at all times. ➔ Require personnel to read and observe this manual and the applicable documents, especially the safety notes and warnings.
Skilled personnel, fitter	<ul style="list-style-type: none"> ➔ Read, observe and follow this manual and the applicable documents, especially the safety notes and warnings.

Table 1

1.3 Applicable documents

Document	Purpose
Catalog	Technical data or application parameters of the module and information on accessories. The last version is always valid. (see www.schunk.com)
User manual pertaining to the utilized converter	Contains further information on the converter firmware. This information is required for the control and parameterization of the STM torque motor. (Consult the homepage of the respective manufacturer)
General terms of business	Including notes on the warranty. (see www.schunk.com)

Table 2

1.4 Symbols in this manual

To give you quick access to information, the following symbols will be used in this guide:





Symbol	Meaning
 DANGER	Dangers for persons. Nonobservance causes death or serious injuries.
 WARNING	Dangers for persons. Nonobservance can cause death or serious injuries.
 NOTICE	Information on avoiding material damage.
✓	Prerequisite for a handling instruction.
➔	Handling instruction, also measures in a warning or note.
1. 2. 3. ...	Step-by-step handling instruction. ➔ Observe the order.
 ⑩	Component/spare part represented in a graphic.
(10)	Reference in the text or in a handling instruction to a part that is represented in a graphic.

Table 3

1.5 Terms used in this manual

Term	Meaning
Controller	Frequency converter, controller, AC converter, servo converter, control system

Table 4

2 Basic safety notes

2.1 Intended use

The STM was designed to rotate loads, workpieces and objects. The STM may only be operated in combination with a controller. The module is intended for installation in a machine. The requirements of the applicable guidelines must be observed and complied with.

The module may be used only in the context of its defined application parameters.

To use this module as intended, it is also essential to comply with the manufacturer's specifications regarding commissioning, assembly, operation and ambient conditions.

Any other use or use exceeding that specified is an infringement of use for intended purpose. The manufacturer bears no liability for damage resulting from such use.

2.2 Environmental and operating conditions

- ➔ The module may be used only in the context of its defined application parameters (see chapter 5, page 16 and catalog).
- ➔ Make sure that the module's range of application is outside the explosive area.
- ➔ Make sure that the environment is clean and the ambient temperature corresponds to the specifications per the catalog.
- ➔ Make sure that the environment is free from splash water and vapors as well as from abrasion or processing dust. Excepted are modules that are designed specially for contaminated environments.

2.3 Controlled production

The module represents the state of the art and the recognized safety rules at the time of delivery. However, it can present risks if, for example:

- The module is not used in accordance with its intended purpose.
- The module is not installed or maintained properly.
- The EC Machinery Directive, the VDE directives, the safety and accident-prevention regulations valid at the usage site, or the safety and installation notes are not observed.

2.3.1 Protective equipment

When the module is in use, protective equipment must be used to catch flying parts or to switch the drive into a safe mode should the module or part of the module fail.

The protective equipment must comply with the requirements of the EC Machinery Directive and IEC/EN 60204-1.

- ➔ The STM housing must be grounded via the converter by means of the protective conductor in the power cable.

2.3.2 Constructional changes, attachments, or modifications

Additional drill holes, threads, or attachments that are not offered as accessories by SCHUNK may be attached only with permission of SCHUNK.

Non-authorized modifications results in the exclusion from product liability.

2.3.3 After-sales service

SCHUNK's after-sales service is available for technical information and questions concerning SCHUNK products.

- ➔ Call the contact. (see chapter 15 page 71)
- ➔ State the ID of the module. (see chapter 6.1, page 19)

2.4 Obligations of the manufacturer/operator

2.4.1 Choice of personnel and personnel qualifications

Work on the module may be carried out by authorized personnel only. The legal minimum age must be observed.

The assembly, commissioning and repair of the module may be performed only by trained specialist personnel who have been instructed how to perform the said work activities.

The manufacturer/operator must ensure that the personnel are adequately and appropriately trained to perform work on the module assigned to them.

2.4.2 Organizational measures

- ➔ Make sure that at least one copy of this manual is kept in the direct vicinity of the machine/system where the module is installed, and that it is accessible for the relevant persons.
- ➔ Ensure that personnel have read and understood this manual, especially chapter 2 "Basic safety notes".
- ➔ Provide instructions about and observe the safety and accident-prevention regulations that apply at the site of use.
- ➔ Provide instructions about and observe the environmental protection regulations that apply at the site of use.
- ➔ Provide protective equipment.
- ➔ Check the personnel's conduct regarding the awareness of safety and hazards from time to time.

2.4.3 Disposal

- ➔ Send components of the module for recycling or properly dispose of them according to the local regulations.

2.5 Personnel qualification

2.5.1 Safety-conscious working

- ➔ Avoid any manner of working that may interfere with the function and operational safety of the module.
- ➔ Observe the safety and accident-prevention regulations valid at the usage site.
- ➔ Wear protective equipment.

2.5.2 Safety measures during transport

- ➔ When transporting and handling very heavy modules, take the corresponding safety precautions.
- ➔ Make sure the cables have strain relief.

2.5.3 Safety measures during operation

- ➔ Only operate the module when all protective equipment has been fitted and is in full working order.
- ➔ Check the module at least once per shift for externally visible damage and faults.
- ➔ Report any changes including changes in operational behaviour to the responsible place/persons immediately. If necessary immediately shut down and lock out the machine/system.

2.5.4 Behaviour in the event of faults or emergencies

If faults on the module occur which could impair safety or if the operational performance indicates the occurrence of a fault:

- ➔ Shut down the machine/system immediately, lock it and report the fault to the responsible place/persons.
- ➔ Faults may be eliminated by trained and authorized personnel only.
- ➔ Only restart the machine/system when the cause of the fault has been eliminated.

2.5.5 Notes on particular risks

Risk of injury from objects falling and being ejected!

- ➔ Provide protective equipment to prevent objects from falling or being ejected, such as processed workpieces, tools, chips, fragments, rejects.
- ➔ Adapt the operating conditions, e.g. reduce the velocity.

Risk of injury when the machine/system moves unexpectedly!

- ➔ Do not move parts by hand when the energy supply is connected.
- ➔ Do not reach into the open mechanism or the movement area of the module.
- ➔ Remove the energy supplies before installation, modification, maintenance, or adjustment work.
- ➔ Perform maintenance, modifications, and additions outside the danger zone.
- ➔ For all work, secure the module against accidental operation.

Risk of injury due to moving parts if these are controlled incorrectly!

Possible causes for control errors:

- Incorrect cabling or wiring
- Removal of safety devices
- Software errors
- Sensor and signal transmitter errors
- Entry of incorrect parameters prior to start-up
- Defective module

 **WARNING**

Risk of burns due to contact with hot surfaces!

During operation, the surface temperature of the STM may exceed 85°C (185°F).

- Allow the module to cool down to at least 40°C (104°F) before working on the module.
- Measure the surface temperature before touching the module.
- Wear protective gloves, if necessary.

Risk of electric shock due to contact with live parts!

- Before conducting work on the machine and the auxiliary equipment, disconnect them from the power supply and make sure they cannot be accidentally switched back on again.
- Wait until the intermediate circuit voltage of the converter has discharged completely (see the manufacturer's manual pertaining to the converter).

3 Warranty

The warranty is valid for 24 months from the delivery date to the production facility under the following conditions:

- Observation of the maintenance intervals (see chapter 11, page 63)
- Observation of the ambient conditions and operating conditions (see chapter 2.2, page 9)

Also observe our general terms of business.

The warranty does not cover the following:

- Damage occurring as a result of incorrect operation.
- Claims under warranty are excluded when repair or intervention is carried out by persons not authorized to do so.
- If accessories are used which are not designed for the module.

4 Scope of delivery

The scope of delivery includes:

- Electrical Rotary Module Type STM in the version ordered
- an exemplar of the Assembly and Operating manual incl. a translation of the EC declaration of conformity in accordance with the low voltage directive

The following accessories are required for the module:

- Cable set (power/sensor cables)

The following accessories are available for the module:

- Converter (Bosch IndraDrive C - HSC02 or Siemens Sinamics S120 CU310-DP)

➔ Order accessories separately.

➔ For additional accessories, see catalog or www.schunk.com.

5 Description of the module

5.1 STM torque motor

5.1.1 Design and description of the STM

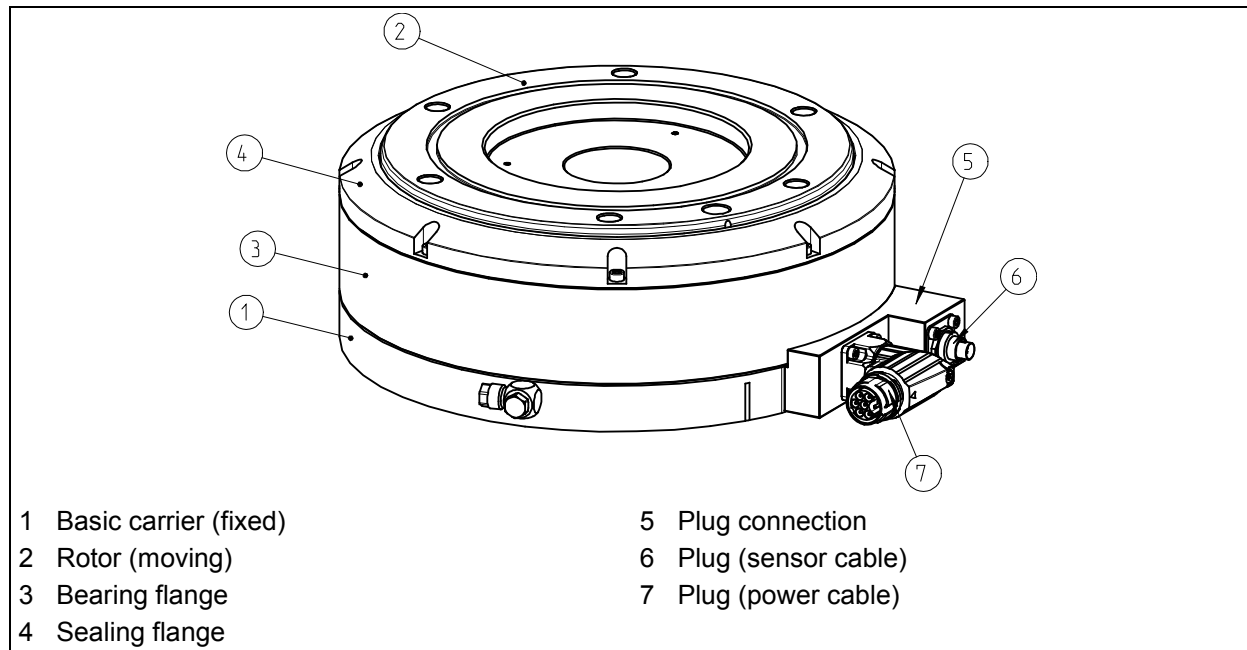


Figure 1 Components

Overview

The STM is a completely mounted, permanently excited synchronous motor in a cylindrical housing with a center bore.

The STM has an integrated measuring system. A temperature sensor is integrated in the motor winding.

Torque motor

The STM belongs to the category of torque motors. The typical characteristics of a torque motor are its high torque, low speeds and a strong rigidity.

Area of application

The STM is used typically for rotating and pivoting of large masses. The center bore can be used as a media feed-through.

Operating modes

The STM must be operated using a controller. The following operating modes can be set:

- Torque-controlled
- Speed-controlled
- Position-controlled

5.1.2 Mechanical interfaces

Maintenance-free lubrication

The STM is mounted on a single Franke bearing. This bearing is lubricated via one-time grease lubrication. Under normal operating conditions lubrication for 20.000 operating hours is sufficient (see Maintenance in chapter 11 page 63).

The mechanical interfaces are shown on the drawing in chapter 13 page 67.

5.1.3 Electrical interface

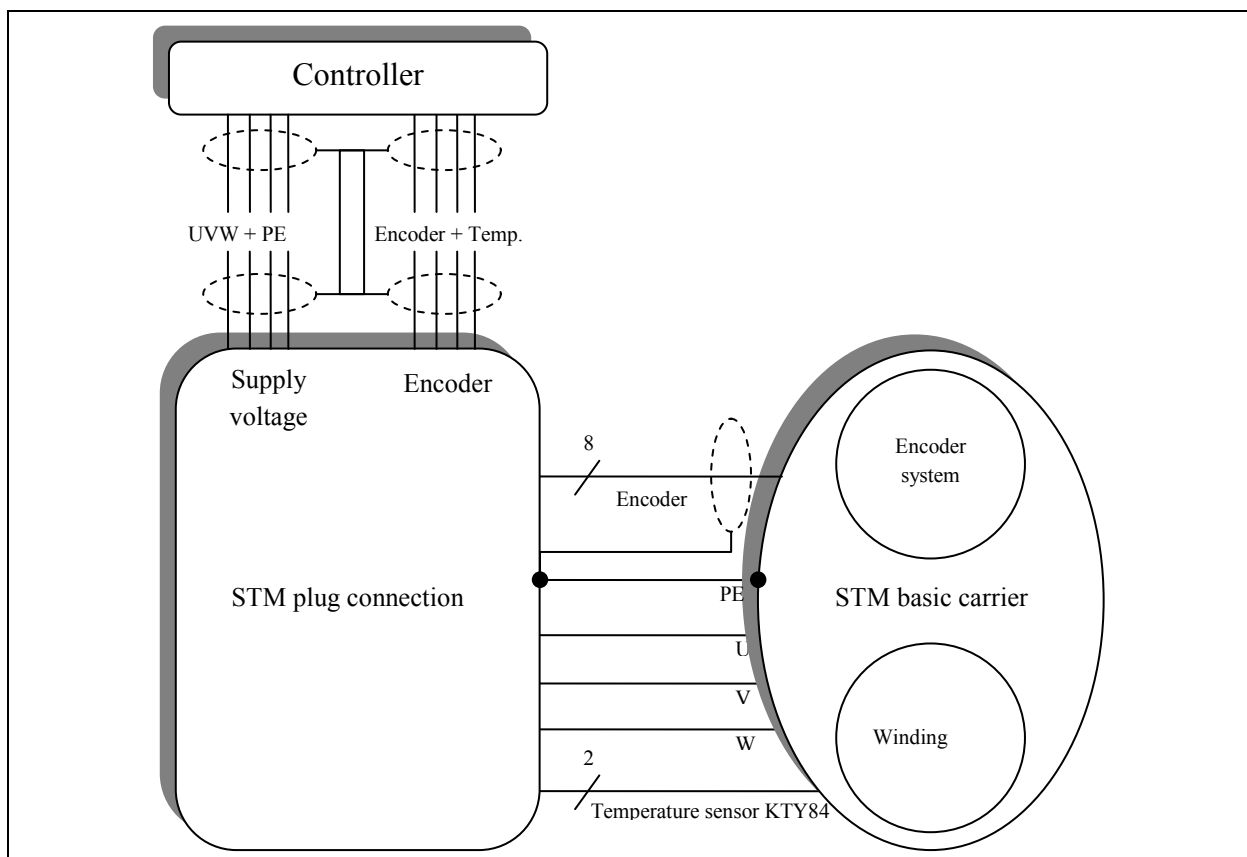


Figure 2 STM schematic diagram

An incremental encoder (TTL signals) is installed as position feedback unit.

In order to protect against impermissible operating conditions, the temperature sensor can be used to control the temperature in the windings. This data can be evaluated by the converter.

5.1.4 Type key and nameplate

Order designation

STMxxx - xxx - S - x - xx

Size	STM210 = d 210 mm STM170 = d 170 mm STM135 = d 135 mm
voltage	560 = 560 V rated motor voltage
cable version	S = with plug connection for power component and encoder cable
brake	N = without brake B = with brake
IP protection class	40 = IP40 protection class

The nameplate is attached to one of the broad sides of the module.

Designation	Specification
manufacturer	SCHUNK GmbH & Co. KG
type / model - protection class	STM210-560-S-N-40
ID	03068xx
rated torque (M_N)	10 Nm
voltage (U_N)	560 V
current (I_N)	1,44 A

Table 5 Data on the nameplate (example STM210)

6 Technical Data

6.1 Technical Data des STM

Further technical data can be found in our catalog. The most recent version applies.

6.1.1 Technical Data STM135

Note

All the technical data shown in the chart refer to the indicated heat conducting surface.

Type	STM135 560V
ID	03068xx
Heat conducting surface [mm ²]	57686
Mechanical operating data	
deadweight [kg]	2,7
dimension (Ø x L) [mm]	135x 63
center bore (Ø) [mm]	15
ambient temperature [°C(°F)]	
min.	+5(+41)
max.	+55(+131)
mass moment of inertia of rotating parts [kg m ²]	0,001431
max. mass moment of inertia [kg m ²]	0,05
rotation range [°]	>360 (turning endlessly)
positioning accuracy * ¹ [°]	0,02
* ¹ Distribution of the end positions of 100 successive motions. When approaching from the same direction.	
measuring system	Incremental
IP rating	40
permissible operating mode	S1 - continuous operation* ²
* ² Applies only if the preconditions in chapter 7.1, page 26 are fulfilled. Otherwise, S6 - continuous mode with intermittent load is the permitted operating mode.	
Electrical connection - required cable cross-sections and number of wire strands	
power [mm ²]	3 x 1
grounding [mm ²]	1 x 1
shaft encoder [mm ²]	8 x 0,25
temperature sensor [mm ²]	2 x 0,25
specifications for the integrated motor	
motor type	synchronous
switching	star

Type	STM135 560V
temperature sensor (type)	KTY84
max. permissible operating temperature [°C(°F)]	+85(+185)
insulation class	class F DIN 57530
output shaft power P_n [kw]	0,14
intermediate circuit voltage U_{ZK} [V]	560
rated torque M_n [Nm]	2,5
rated current I_n [A]	1,1
peak current I_{max} [A]	3,8
torque constant K [Nm/A]	1,9
rated speed n_n [rpm]	600
max. speed n_{max} [rpm]	2300
winding resistance (phase-phase) R_{20} [Ohm]	26,5
winding inductivity (phase-phase) L_{20} [mH]	42,68
electrical time constant T [ms]	1,61
numbers of pole pairings N	15
Specifications for the integrated measuring system	
Type	1V Sin-Cos-Signal (analog), magnetic measuring system with reference track
power supply [V]	$5 \pm 10 \%$
mean current input [mA]	65
Number of poles	144

Table 6

6.1.2 Technical Data STM170

Note

All the technical data shown in the chart refer to the indicated heat conducting surface.

Type	STM170 560V
ID	03068xx
Heat conducting surface [mm ²]	49302
Mechanical operating data	
deadweight [kg]	4,7
dimension (Ø x L) [mm]	170 x 66
center bore (Ø) [mm]	32
ambient temperature [°C(°F)]	
min.	+5(+41)
max.	+55(+131)

Type	STM170 560V
mass moment of inertia of rotating parts [kg m ²]	0,003859
max. mass moment of inertia [kg m ²]	0,14
rotation range [°]	>360 (turning endlessly)
positioning accuracy * ¹ [°]	0,02
* ¹ Distribution of the end positions of 100 successive motions. When approaching from the same direction.	
measuring system	Incremental
IP rating	40
permissible operating mode	S1 - continuous operation* ²
* ² Applies only if the preconditions in chapter 7.1, page 26 are fulfilled. Otherwise, S6 - continuous mode with intermittent load is the permitted operating mode.	
Electrical connection - required cable cross-sections and number of wire strands	
power [mm ²]	3 x 1
grounding [mm ²]	1 x 1
shaft encoder [mm ²]	8 x 0,25
temperature sensor [mm ²]	2 x 0,25
specifications for the integrated motor	
motor type	synchronous
switching	star
temperature sensor (type)	KTY84
max. permissible operating temperature [°C(°F)]	+85(+185)
insulation class	class F DIN 57530
output shaft power P _n [kw]	0,74
intermediate circuit voltage U _{ZK} [V]	560
rated torque M _n [Nm]	5,0
rated current I _n [A]	1,6
peak current I _{max} [A]	5,65
torque constant K [Nm/A]	3,1
rated speed n _n [rpm]	500
max. speed n _{max} [rpm]	1618
winding resistance (phase-phase) R ₂₀ [Ohm]	17,1
winding inductivity (phase-phase) L ₂₀ [mH]	24,9
electrical time constant T [ms]	1,46
numbers of pole pairings N	15
Specifications for the integrated measuring system	
type	1V Sin-Cos-Signal (analog), magnetic measuring system with reference track
power supply [V]	5 ± 10 %
mean current input [mA]	65
Number of poles	200

Table 7

6.1.3 Technical Data STM210

Note

All the technical data shown in the chart refer to the indicated heat conducting surface.

Type	STM210 560V
ID	03068xx
Heat conducting surface [mm ²]	37363
Mechanical operating data	
deadweight [kg]	7,8
dimension (Ø x L) [mm]	210 x 77
center bore (Ø) [mm]	40
ambient temperature [°C(°F)]	
min.	+5(+41)
max.	+55(+131)
mass moment of inertia of rotating parts [kg m ²]	0,011278
max. mass moment of inertia [kg m ²]	0,39472
rotation range [°]	>360 (turning endlessly)
positioning accuracy * ¹ [°]	0,02
* ¹ Distribution of the end positions of 100 successive motions. When approaching from the same direction.	
measuring system	Incremental
IP rating	40
permissible operating mode	S1 - continuous operation* ²
* ² Applies only if the preconditions in chapter 7.1, page 26 are fulfilled. Otherwise, S6 - continuous mode with intermittent load is the permitted operating mode.	
Electrical connection - required cable cross-sections and number of wire strands	
power [mm ²]	3 x 1
grounding [mm ²]	1 x 1
shaft encoder [mm ²]	8 x 0,25
temperature sensor [mm ²]	2 x 0,25
specifications for the integrated motor	
motor type	synchronous
switching	star
temperature sensor (type)	KTY84
max. permissible operating temperature [°C(°F)]	+85(+185)
insulation class	class F DIN 57530
output shaft power P _n [kw]	0,92
intermediate circuit voltage U _{ZK} [V]	560

Type	STM210 560V
rated torque M_n [Nm]	10
rated current I_n [A]	1,8
peak current I_{max} [A]	5,7
torque constant K [Nm/A]	5,6
rated speed n_n [rpm]	400
max. speed n_{max} [rpm]	1000
winding resistance (phase-phase) R_{20} [Ohm]	16,6
winding inductivity (phase-phase) L_{20} [mH]	58,12
electrical time constant T [ms]	3,5
numbers of pole pairings N	16
Specifications for the integrated measuring system	
type	1V Sin-Cos-Signal (analog), magnetic measuring system with reference track
power supply [V]	$5 \pm 10 \%$
mean current input [mA]	65
Number of poles	200

Table 8

6.2 Requirements for the power and sensor cables

cable type	power	sensor
number of wires	4x1mm ² , 2x0,25mm ²	8x0,25m ²
min. cross-section of the wires [mm ²]	1	0,25
max. cable diameter [mm]	10	6
max. voltage [V]	600	24
shielded	yes	yes
twisted	no	yes
cable track compatible	yes	yes
temperature application range [°C(°F)]	+5 to +55 (+41 to +131)	+5 to +55 (+41 to +131)
max. cable length [m] (between STM and Controller)	20	20

Table 9

6.3 Brake

NOTICE

This is not a service brake. Its use as a safety component is not permitted. The brake merely serves to support the standstill torque.

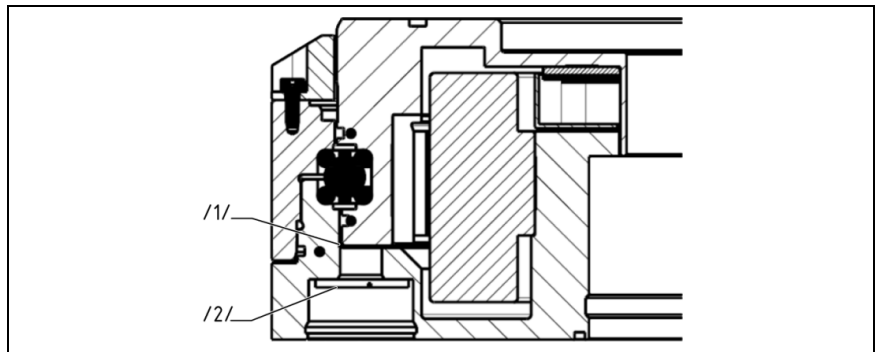


Figure 3 Brake design

Pos.	
/1/	Contact surface between brake pad and rotor
/2/	Pre-loaded brake piston with brake pad

Table 10 Legend to Figure 4

6.3.1 Technical data for brake valve MV15

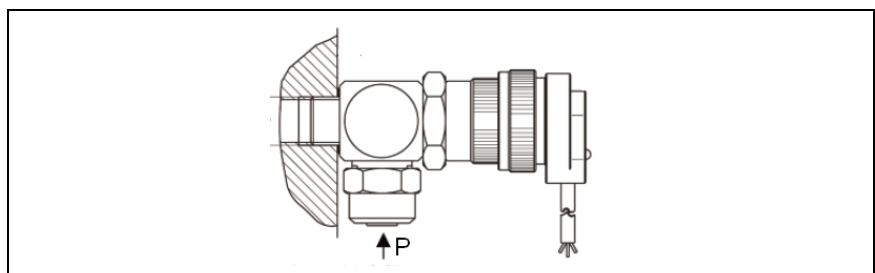


Figure 4 Valve assembly

Reference value	Values
Permissible medium	Filtered compressed air, oiled or dry Compressed air purity classes ISO 8573 - 1 7 4 4
Nominal flow rate at 6 bar	45 NI/min
Operating pressure range [bar]	P -1...1
Power consumption	2.8W
Voltage	24V (+10% / -5%)

Table 11 Technical data for brake valve MV15

➔ The additional technical data presented in the data sheet for valve MV15 must also be observed.

Note

If there is a low level signal from the controller pending on the valve, the electropneumatic brake valve is closed. In this state, the brake is active.

If there is a high level signal from the controller pending on the valve, the electropneumatic brake valve is opened. In this state, the brake is inactive.

6.3.2 Connection to Bosch IndraDrive

Terminal	Cable color, brake valve
X6-3	+24V (red)
X6-4	0V (black)

Table 12 IndraDrive C connection

6.3.3 Connection to Siemens Safe Brake Relay

Terminal	Cable color, brake valve
BR+	+24V (red)
BR-	0V (black)

Table 13 Sinamics CU310DP connection

6.3.4 Holding brake moment

Motor type	Holding brake moment [Nm]
STM135	2.5
STM170	5
STM210	10

Table 14 Holding brake moment

7 Assembly

7.1 Mechanical connection

WARNING

Risk of injury when the machine/system moves unexpectedly!

→ Switch off power supply.

NOTICE

Malfunctions due to mechanical stress in the housing possible

→ Observe the requirements for the evenness of the mounting surface.

Check the evenness of the bolting surface

The values relate to the entire bolting surface.

diameter [mm]	Permissible unevenness [mm]
< 100	< 0,02
> 100	< 0,05

Table 15 Requirements for levelness of the bolting surface

Preconditions

Depending on the load, the STM develops a very large heat quantity that needs to be dissipated:

→ Mount the motor on heat-conducting materials.

To achieve the IP protection class 40:

→ Design the connection structure so that no chips, cooling water or dirt can enter the STM's connection area from the working area.

Note

If the unit has to be referenced via the measuring system's index track, and if the moving range is limited when the STM is installed, make sure that the basic carrier is aligned correctly in the machine. (see Figure 5, page 27)

→ Align the zero point markings of the rotor and the base body so that they are at right angles on top of each other.

➔ Select the position of the STM in the machine so that the zero pulse is in the middle of the moving range.

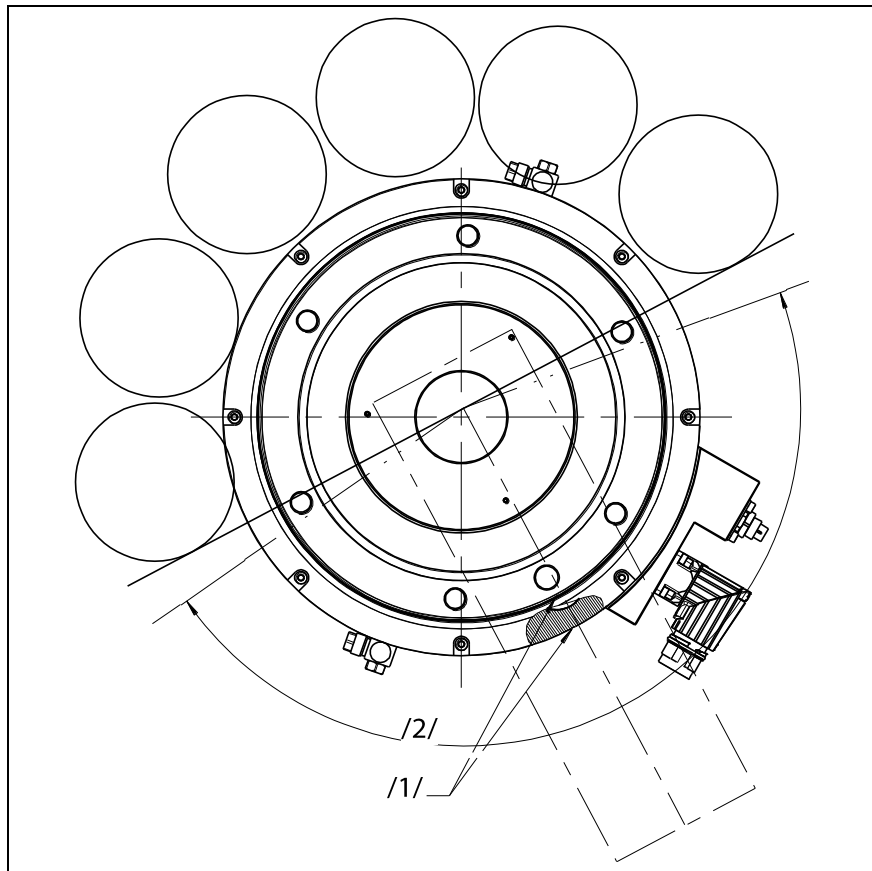


Figure 5 Zero pulse alignment

Item	Description
/1/	Zero point markings on rotor and base body
/2/	Maximum possible moving range

Table 1

Assembly

- ✓ The interfaces to the attachments are clean and not damaged.

The module is mounted to the machine via the corresponding interface. Six fastening screws are required for each fastening side. (see Figure 6, page 28)

Note

All dimensions of the drawings can be taken from our internet site under "CAD data service".

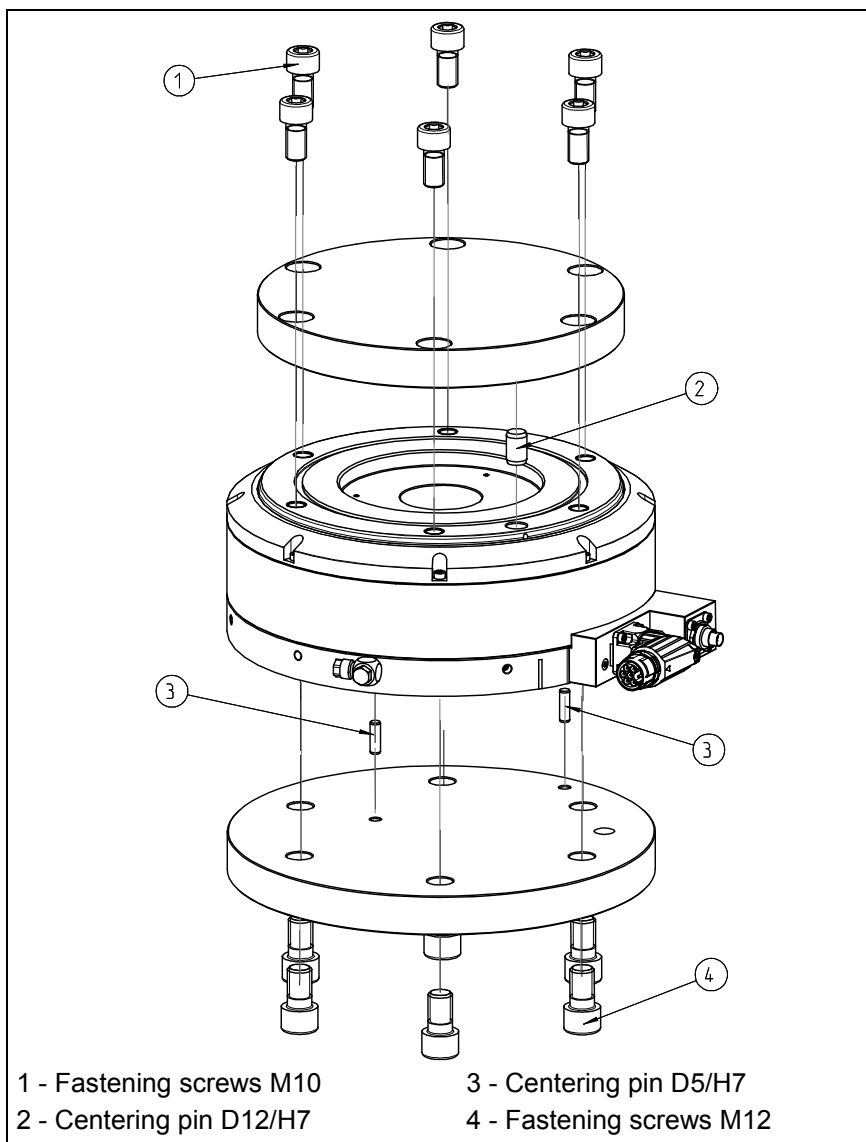


Figure 6 View of the assembly of the adapter plates on rotor and basic

7.2 Electrical connection

DANGER

Risk of fatal injuries due to electric shock!

- ➔ Switch off power supply.
- ➔ Disconnect the controller from the power supply. The intermediate circuit capacitors must be discharged.
- ➔ Observe the sequence when connecting the cables (grounding cable first, then conductors)
- ➔ Only have the electrical connection established by the corresponding specialist personnel.

Note

Cables are electrical components which can receive and transfer interfering signals due to high-frequency interference or electromagnetic fields.

- ➔ Check that the cable is correctly connected and installed.
- ➔ There must be a sufficient distance between sources of interference and their supply cable.

Preconditions for installing the connection cables:

- ✓ The cables are without tensile and torsion loads. Use cable guide chains.
- ✓ The minimum bending radius (7.5 times the cable diameter) is complied with (see chapter 6.1, page 19)
- ✓ The motor's range of rotation and functions are not impaired.

Note

More information on the parameters of the controller can be found in the separate operating manual for the controller.

Electrical connection STM

The STM is supplied with prefabricated cables (red power cable, white encoder cable), which need to be connected via the corresponding plug-in connections. The STM must be connected to a controller.

The STM must be connected to a controller.

The cable colors and designations in the following tables apply to the SCHUNK connection cable.

➔ Observe the cable assignment.

Function	Signal	Cable designation
Power	U	black U
	V	black V
	W	black W
	PE	green/yellow
Temperature sensor	T1	red
	T2	blue

Table 16 Connection pin assignment of the red power cable for Bosch

Function	Signal	Pin assignment - 15-pin D-Sub connector
Encoder	UB	Pin 12
	GND	Pin 10
	A	Pin 7
	/A	Pin 8
	B	Pin 6
	/B	Pin 5
	C	Pin 4
	/C	Pin 3

Table 17 Connection pin assignment of the white signal cable for Bosch Indramat


Function	Signal	Pin allocation - Siemens circular plug
Power	U	U2
	V	V2
	W	W2
	PE	

Table 18 Connection assignment of the power cable for Sinamics (connection to converter)

Function	Signal	Pin allocation - Siemens 12-pin circular plug
Encoder	UB	Pin 12
	GND	Pin 10/11
	A	Pin 5
	/A	Pin 6
	B	Pin 8
	/B	Pin 1
	C	Pin 3
	/C	Pin 4
		Pin allocation - Siemens 6+1-pin circular plug
Temperature sensor	1	-Temp
	2	+Temp

Table 19 Connection assignment of the encoder cable for Siemens SME120

8 Start-up

NOTICE

Malfunction in the event of an overload!

- Avoid impact loads.
- Do not exceed the bearing load limits.

NOTICE

Malfunction in the event of overheating!

- Observe the motor's technical data.
(see chapter 6.1, page 19)

WARNING

Risk of injury and material damage when the machine/system moves unexpectedly

- Only allow configuration work to be carried out by authorized specialist personnel.
- Observe the information in the operating manual for the controller.

WARNING

Collisions in setup mode when the machine/system moves unexpectedly

- Keep the motor's moving range (360°) free.

Starting up the STM with an arbitrary converter

- Connect the electrical connections (power cable, signal cable) to the converter.
- Check that the rotor can be turned freely. In doing so, pay attention to any grinding noise.
- Check that all required contact protection measures were taken for moving and live parts.

1. Switch on the converter and start the commissioning software.

2. Select the communication interface, establish communication with the module and configure the converter.
3. Check the encoder signal and the signal of the temperature sensor.
4. Control the STM and optimize the parameters.
5. Check the bearing noise at regular intervals.
(see chapter 11.3, page 64)

Note

If the unit is referenced via the encoder's zero pulse, free motion must be ensured within the range of $\pm 360^\circ$.

If the STM is used in a multiple axis system, it is recommended to put the axes into operation individually.

To avoid collisions, prior to the first movement, check the alignment of the STM, the set direction of counting of the measuring system and the motor's direction of rotation.

Note

This brief instruction is solely relevant for the simple start-up of the STM with either the Bosch IndraDrive C or Siemens Sinamics. Please read the manuals for both converters thoroughly before putting the motor into operation.

8.1 Start-up of the Bosch IndraDrive C

Connection of the converter to the STM

This description is valid for the firmware version MPH-05V12-D5 and the IndraWorks Version 8.6.172.0:

1. Connect the converter to the three-phase power network via terminal X1.
2. Connect the red power cable and the white sensor cable to the STM.
3. Connect the 15-pin D-Sub plug of the sensor cable to terminal X4.
4. Connect the free ends of the power cable to terminal X3.

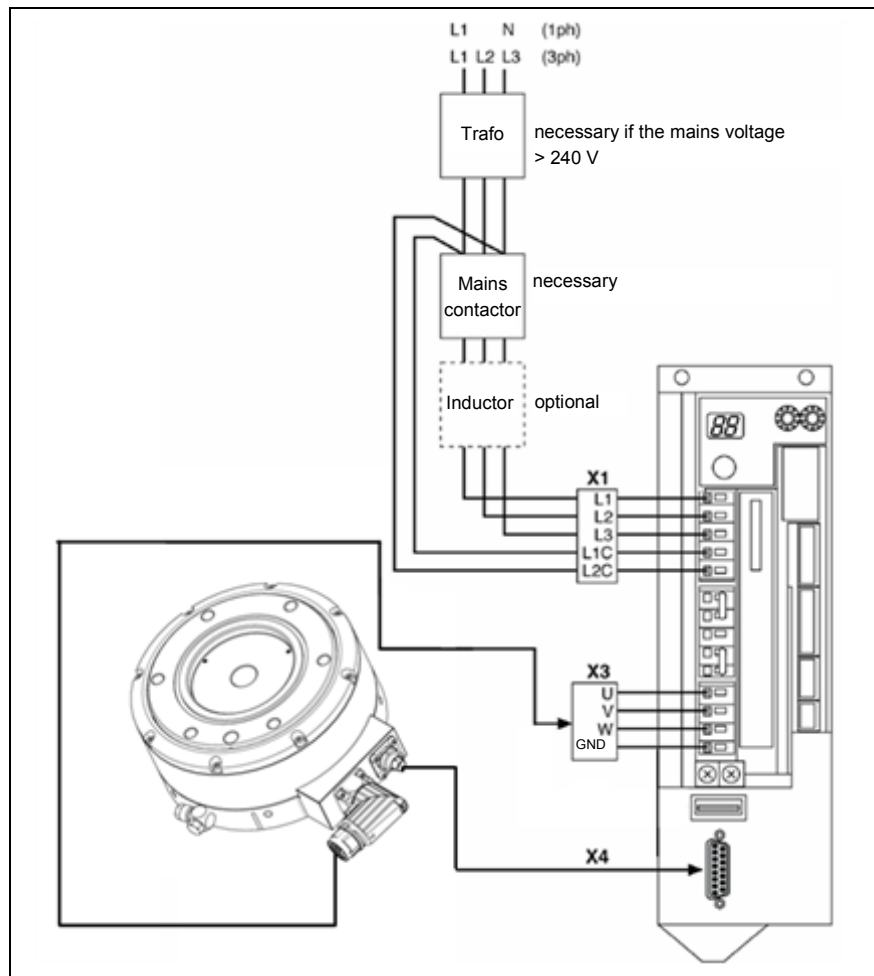


Figure 7 connection des STM an IndraDrive C

Setting up the converter

1. Connect the RS232 interface of the computer to the serial interface X2 of the converter using the serial cable.
2. Switch on the converter and power unit.
3. Start IndraWorks on the PC.

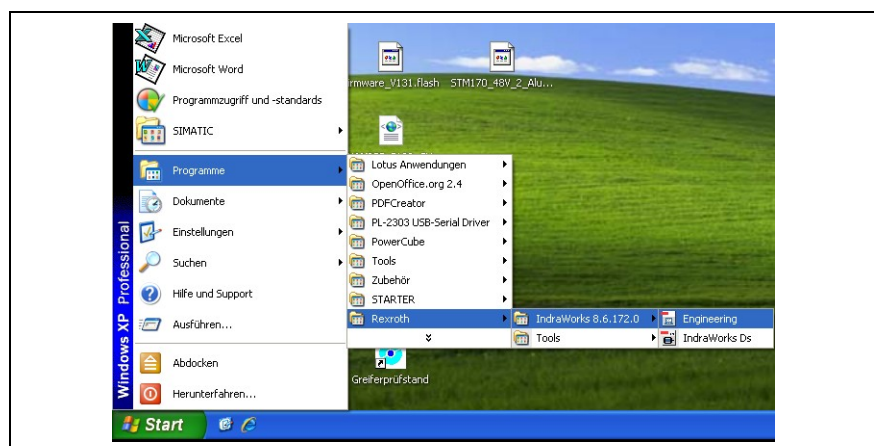


Figure 8 Starting IndraWorks

4. Search for a new device:

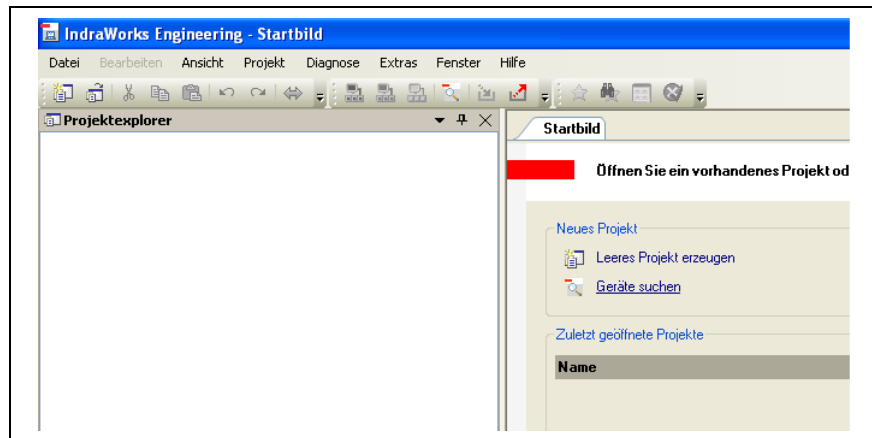


Figure 9 "Search devices"

5. Select the interface on the converter.

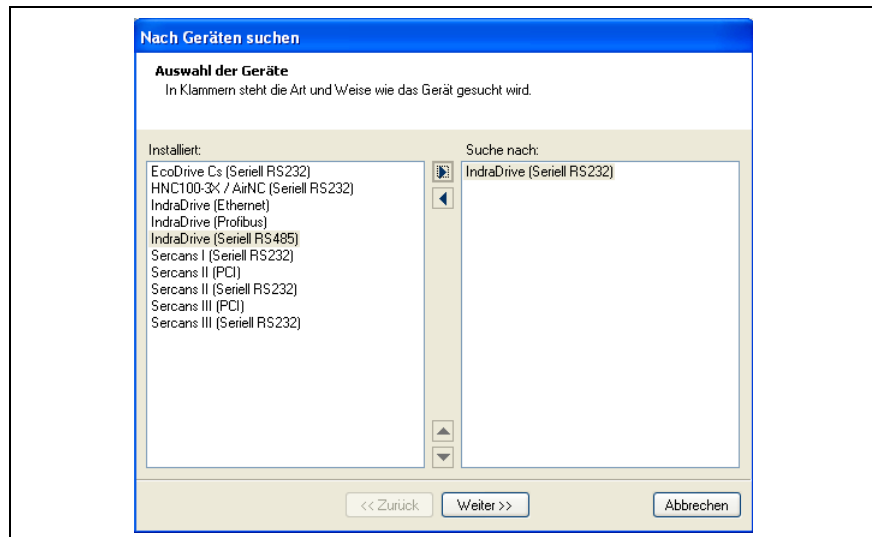


Figure 10 Selecting the interface

6. Select the interface on the computer.

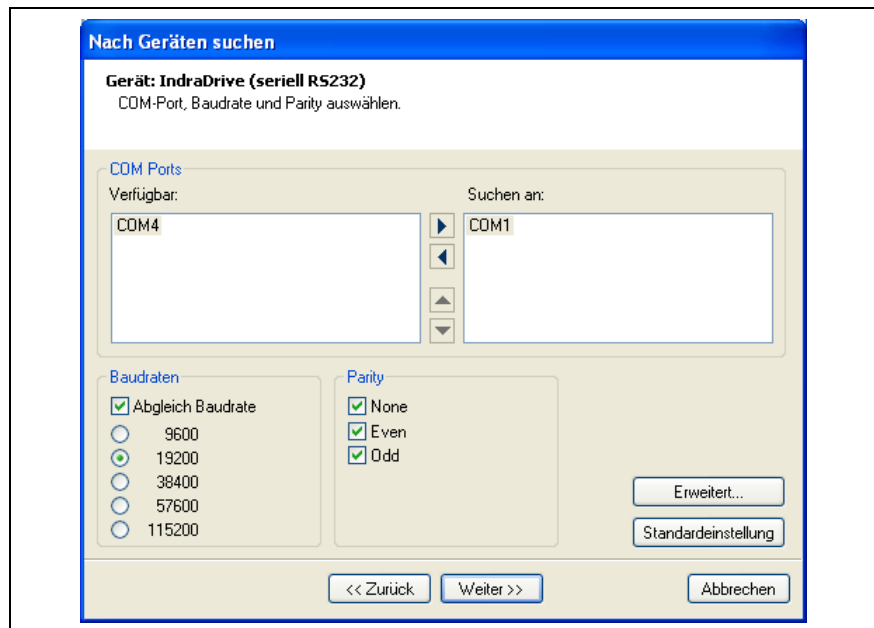


Figure 11

7. When the desired device has been found, click on "Finish".

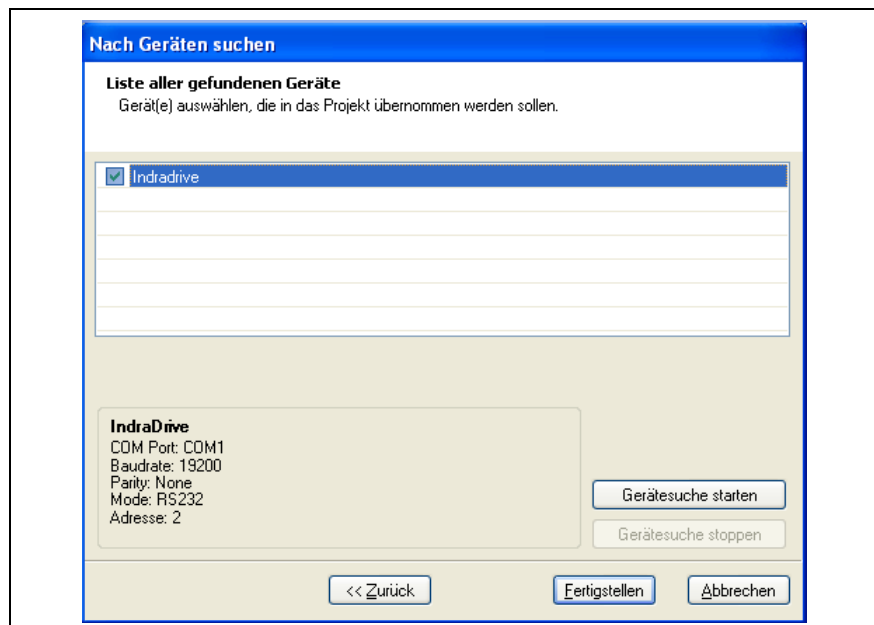


Figure 12

8. A new project is created automatically in the project explorer:

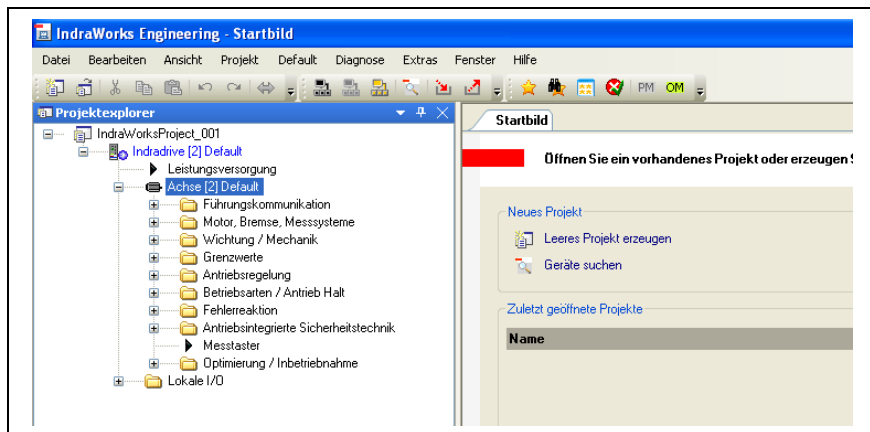


Figure 13

9. Import the parameter file supplied on the SCHUNK DVD:

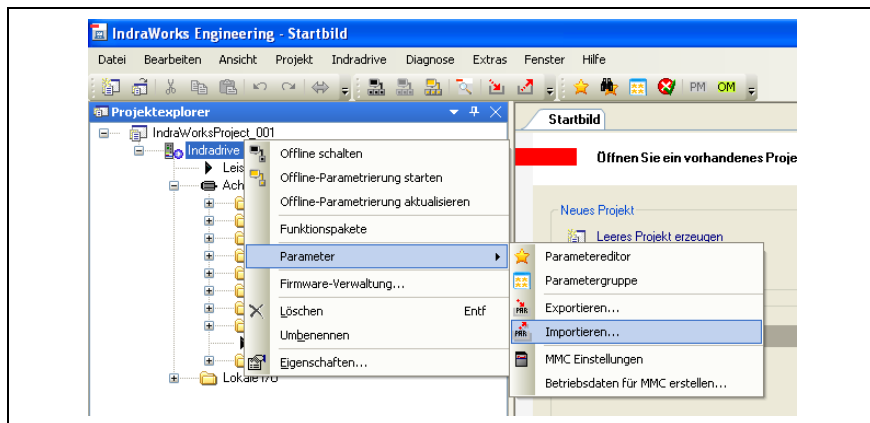


Figure 14

10. Open and start the Easy Start Up mode:

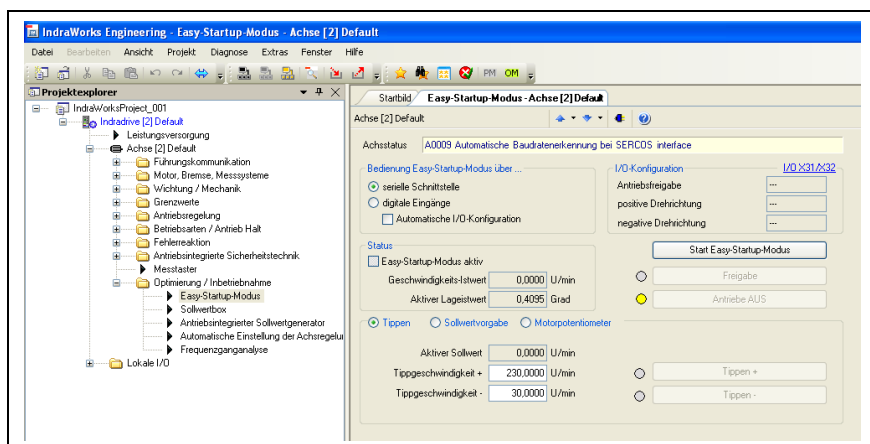


Figure 15

11. Enable the drive (STM) (this is only possible when the power unit is switched on).

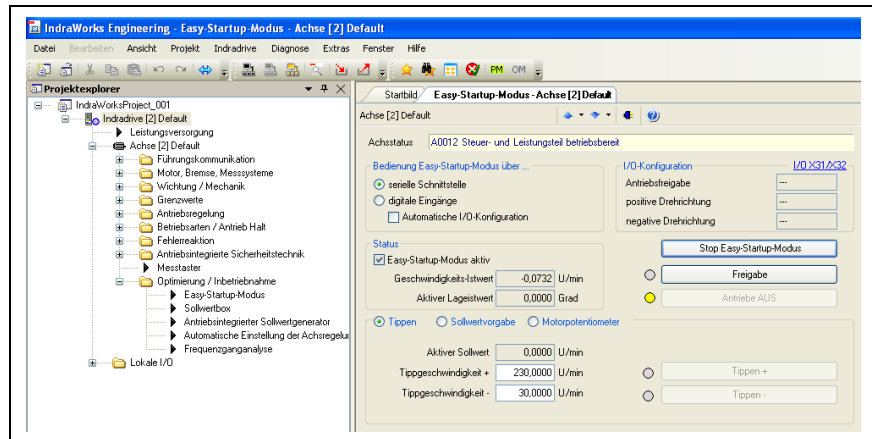


Figure 16

12. Read the warning attentively and acknowledge it by clicking "OK":



Note

In the case of the Bosch IndraDrive C converter, it can occur that the commutation current is too low or too high following enablement. If one of these errors occurs, simply delete it. Then go to the following location: "Drive control" → "Motor control" → "Commutation settings":

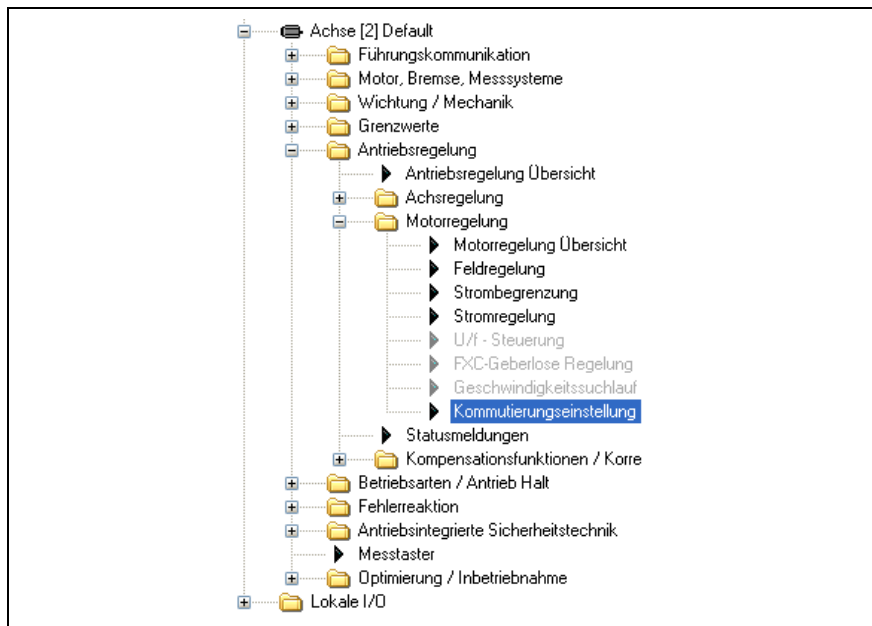


Figure 17

13. Establish the new commutation offset:

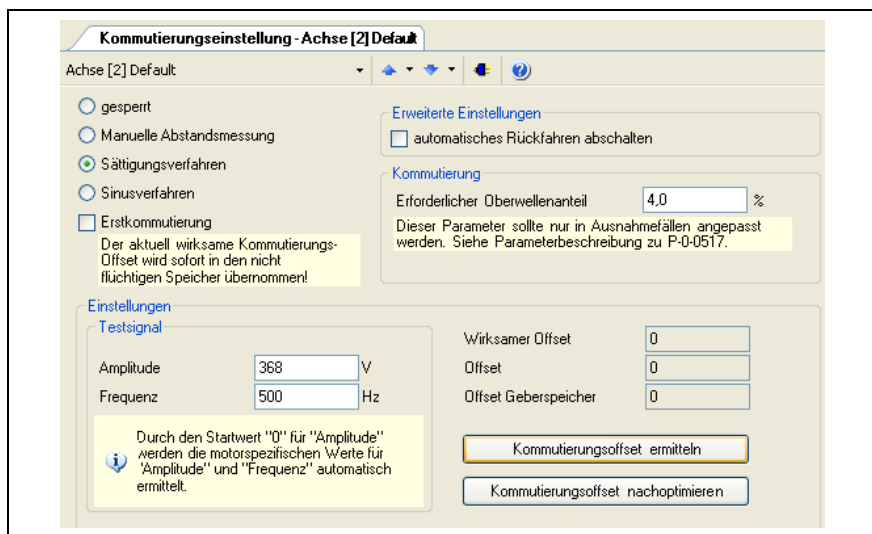


Figure 18

Note

When the drive is enabled, a field appears in the foreground of the screen that can be used to switch off the drive (STM) in an emergency:

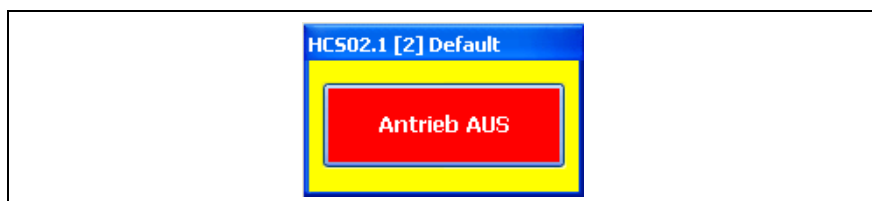


Figure 19

14. It is now possible to choose between the various options:

- Referencing
- Velocity movement
- Positioning movement

Referencing

1. Go to the following location: "Motor" → "Motor encoder" → "Motor encoder dimensional reference":

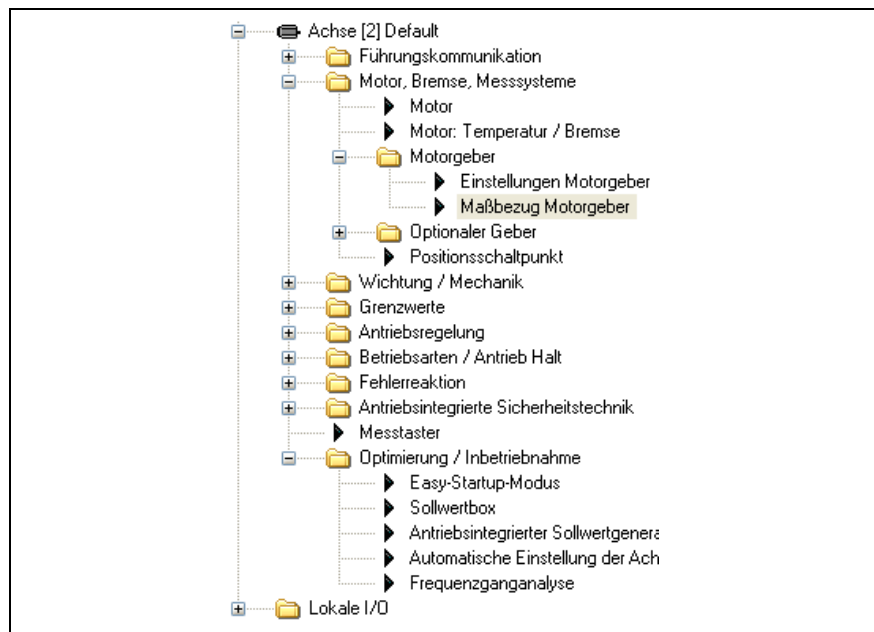


Figure 20

2. Select the referencing type.
Select the "Drive-guided referencing" field to start the reference movement:

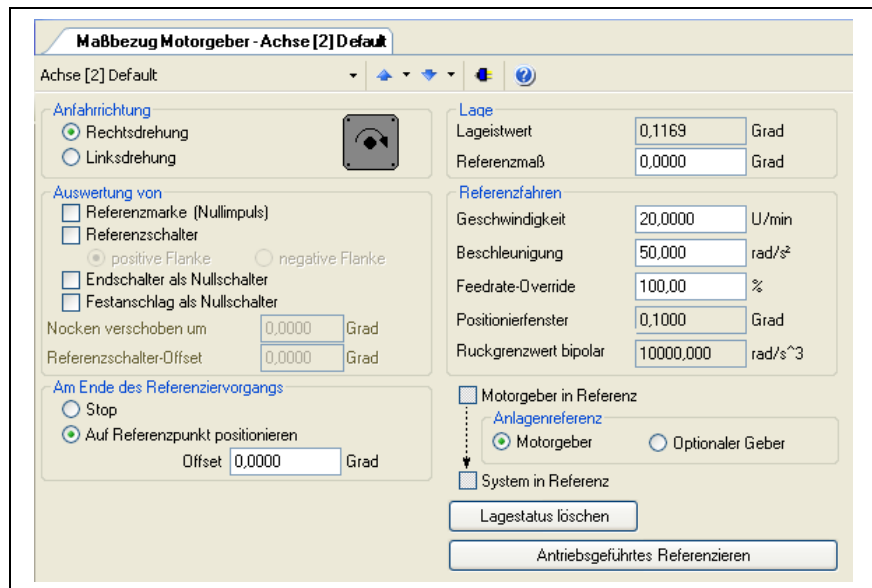


Figure 21

Velocity movement

1. Select the "Reference value box" under the "Optimization/Start-up" folder:

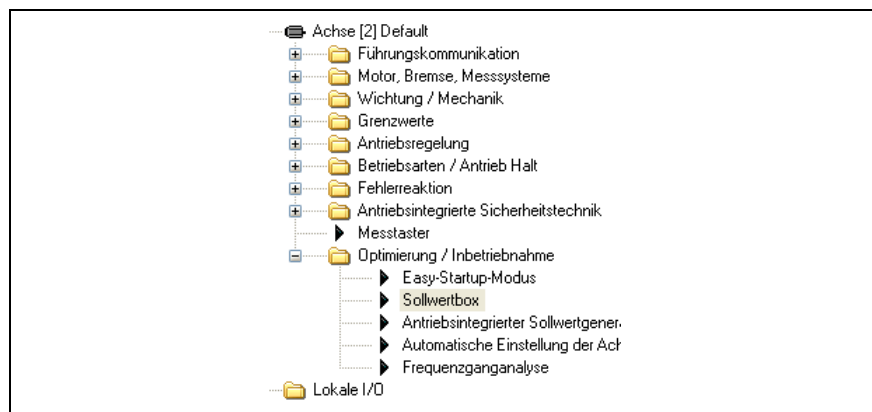


Figure 22

2. Select the velocity movement type under "Operating mode". To start the movement, click on "Start":

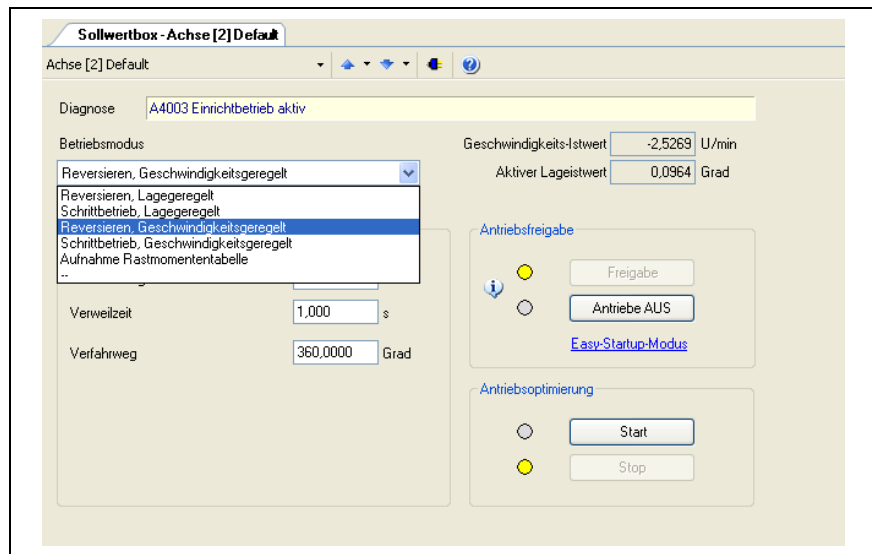


Figure 23

Positioning movement

1. Select a "position-controlled" positioning movement under "Operating mode":

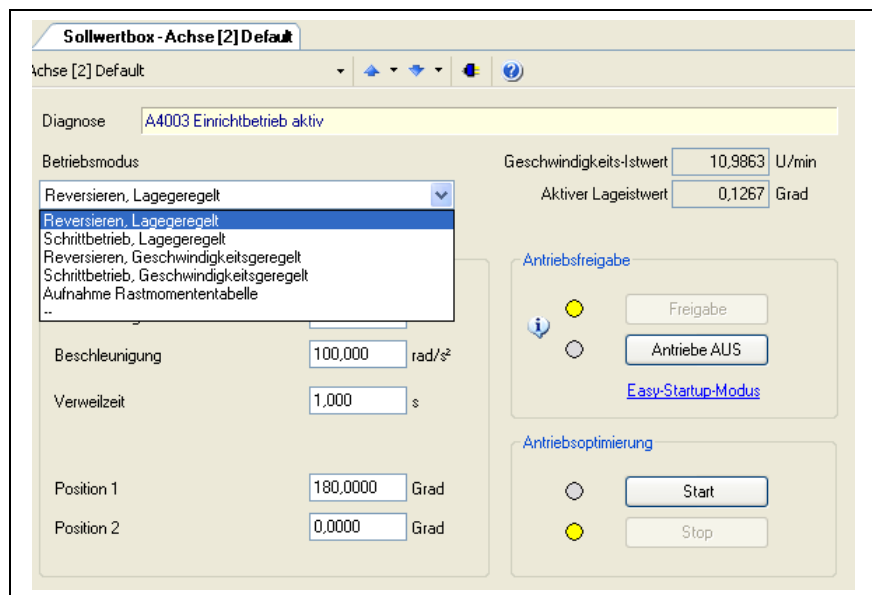


Figure 24

Note

With respect to the use of other functions:

- ➔ Refer to the manual pertaining to the IndraDrive C or contact the Bosch support team.

8.2 Start-up of the Siemens Sinamics S120

This description is valid for the firmware version MPH-05V12-D5 and the Drive ES - Starter version V4.1.2.0.

Note

With the Siemens Sinamics, it is possible to change the voltage supply on the encoder interface from 5V to 24V using a parameter. Ensure that the voltage supply on the encoder interface is set to 5V.

Establishing the connection

1. Connect the motor with the converter:

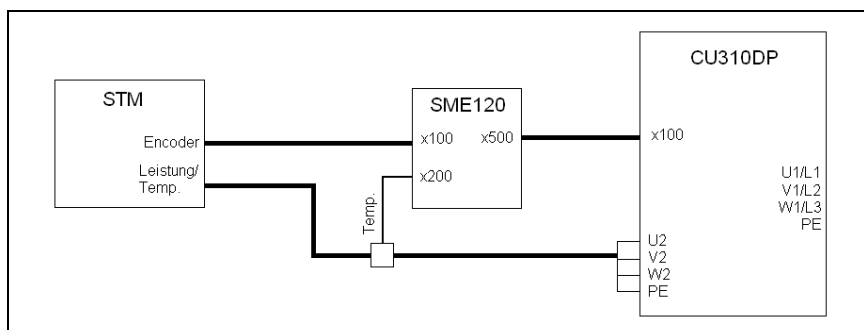


Figure 25

2. Connect the PC to the converter via a Profibus adapter.
3. Switch on the converter and power unit.
4. Initiate the Siemens Starter software:

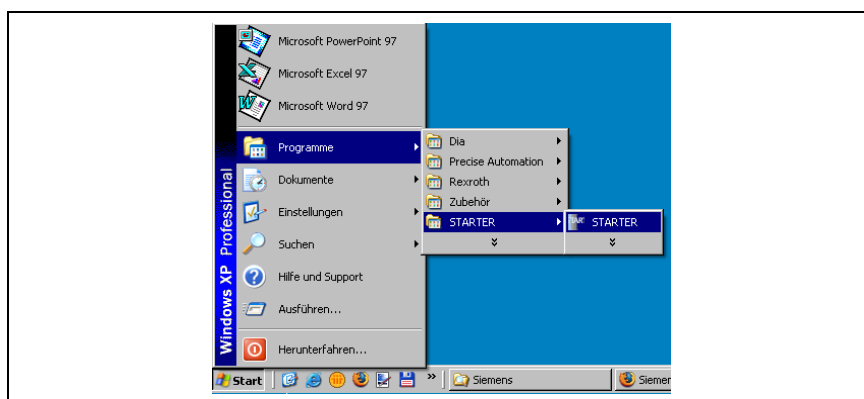


Figure 26

5. Search for available participants:

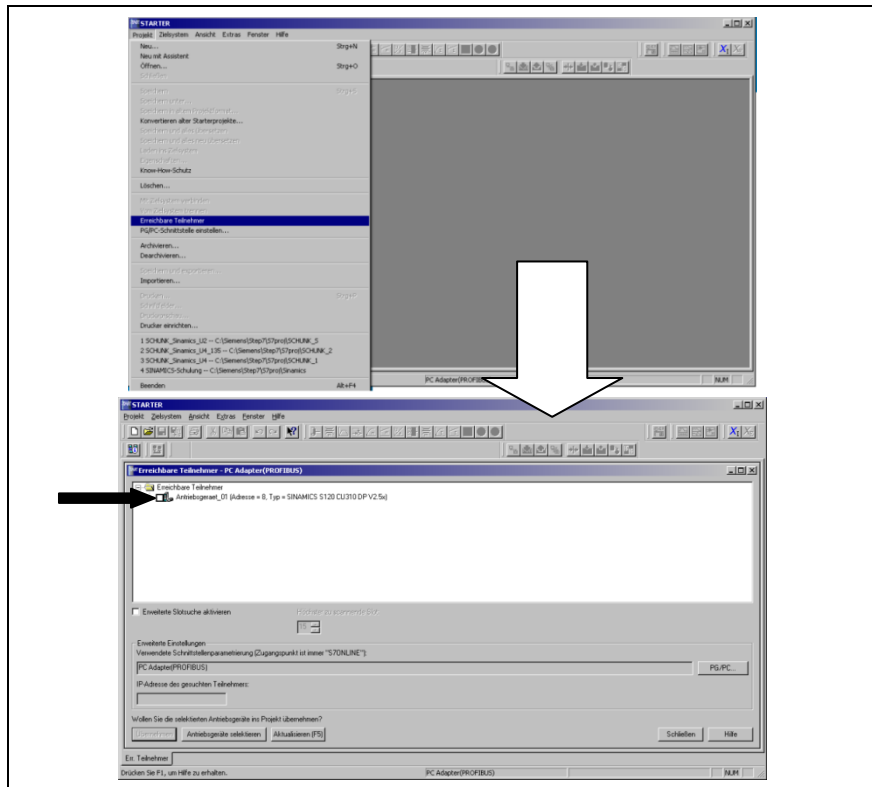


Figure 27

6. Select the checkbox (see black arrow) and adopt the settings by clicking on "Accept".

Creating a new project

1. Start a new project using the wizard

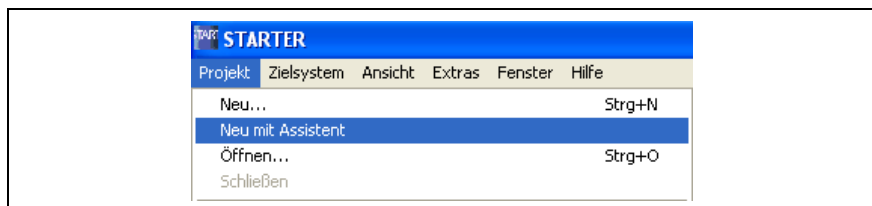


Figure 28

2. Assemble the drive control unit offline:

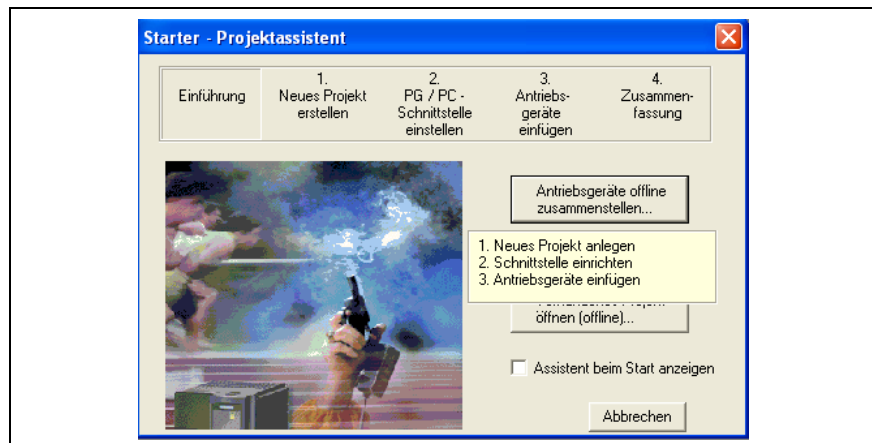


Figure 29

3. Assign the project a name, e.g. "Start-up"

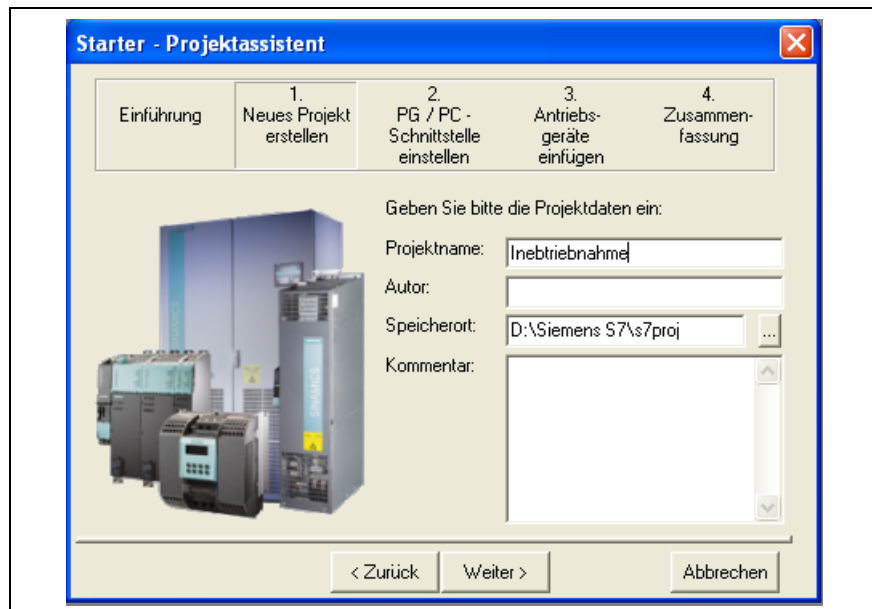


Figure 30

4. The PG/PC interface has already been set to the Profibus adapter:

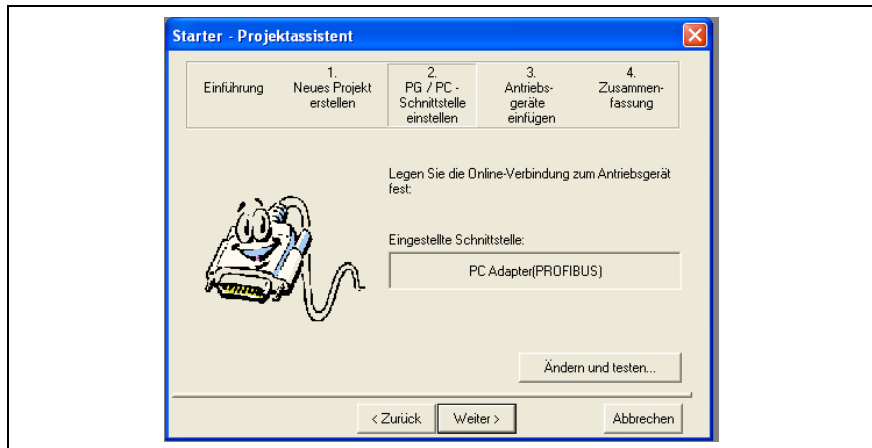


Figure 31

5. Select and integrate the drive unit. The bus address is dependent on the converter.

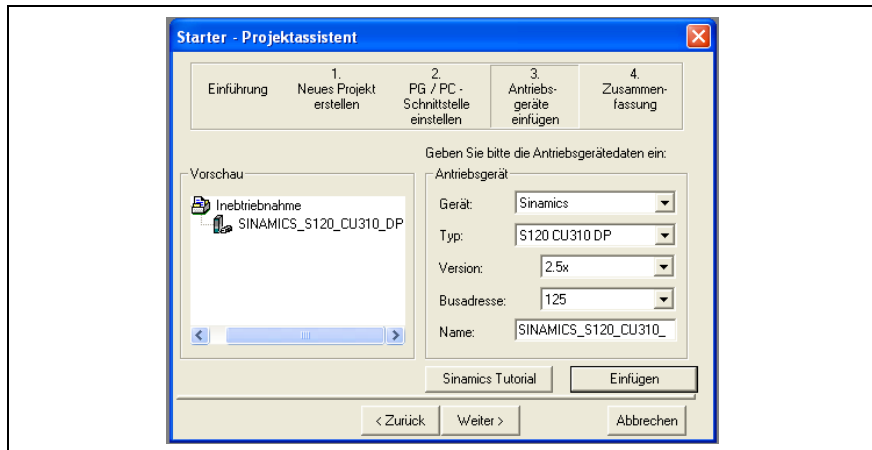


Figure 32

6. Finish project:

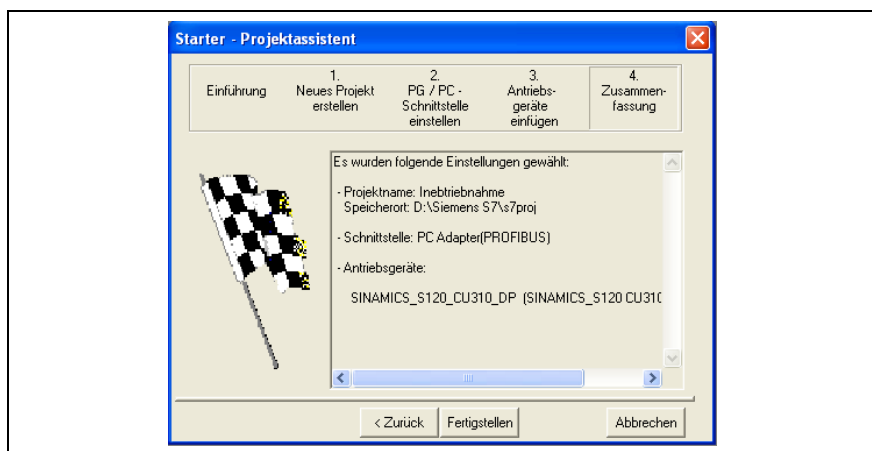


Figure 33

Parameterizing the drive

1. Configure the drive unit (double click on "Configure drive unit")

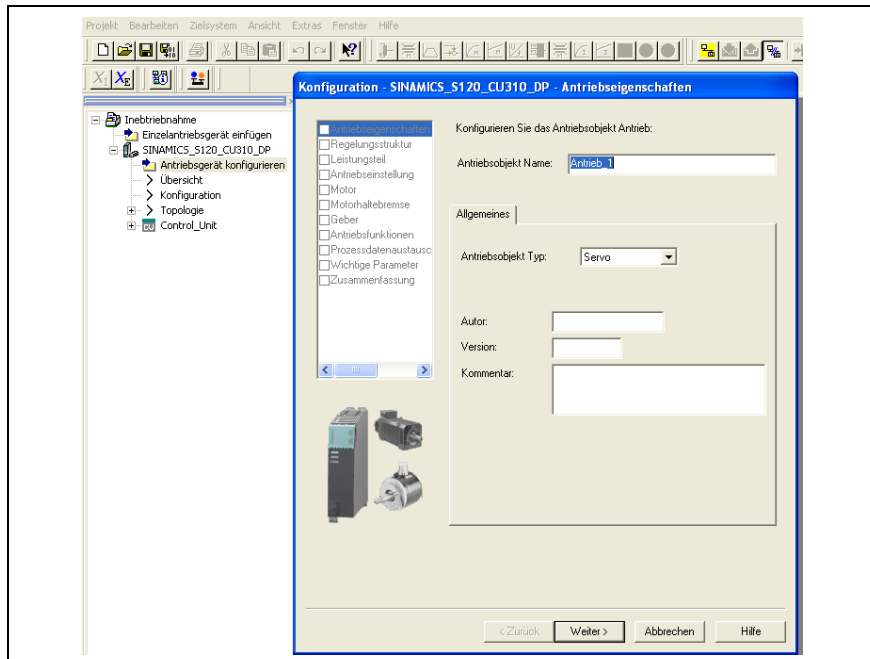


Figure 34

2. Select the control mode (simple positioner and speed control with encoder)

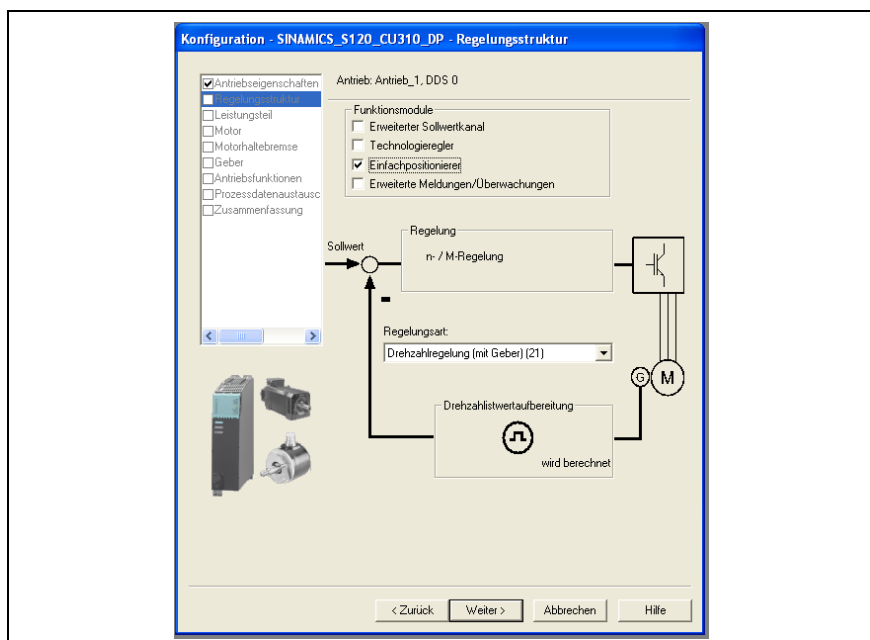


Figure 35

3. Select the power unit (6SL3210-1SE14-1Uxx)

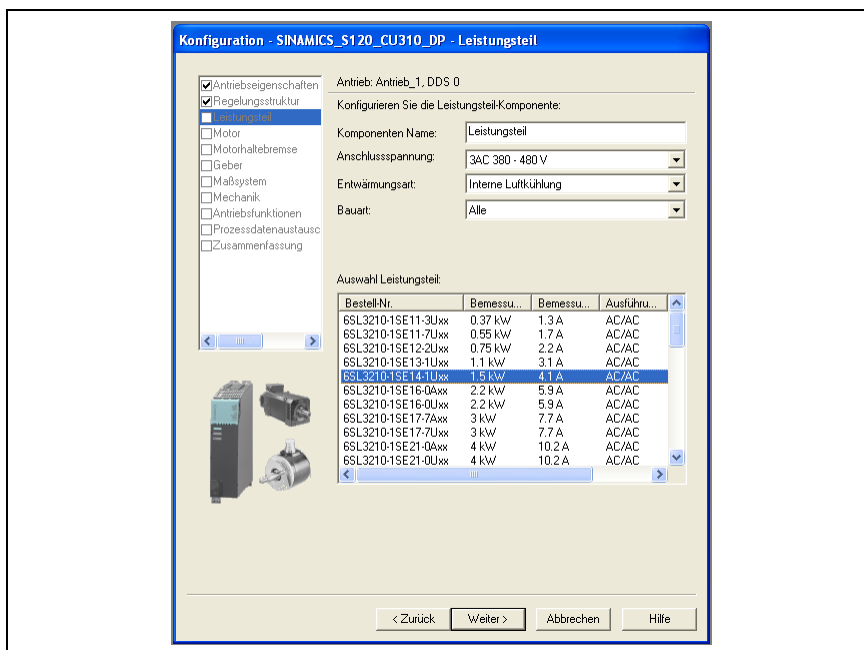


Figure 36

4. Select the drive (CU310DP):

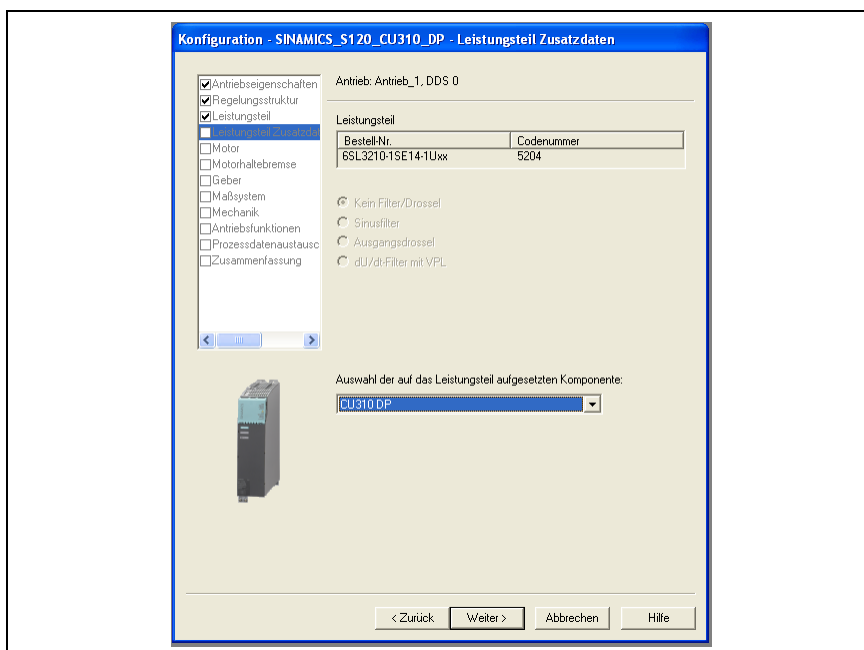


Figure 37

5. Enter the motor name, e.g. STM135 and select the DRIVE-CLiQ interface:

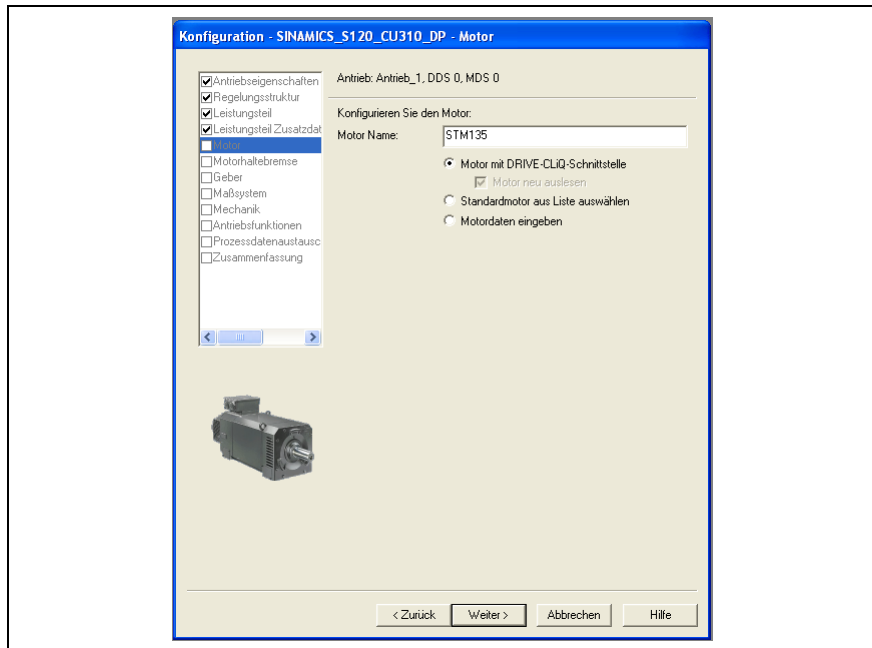


Figure 38

6. Do not set up a motor holding brake:

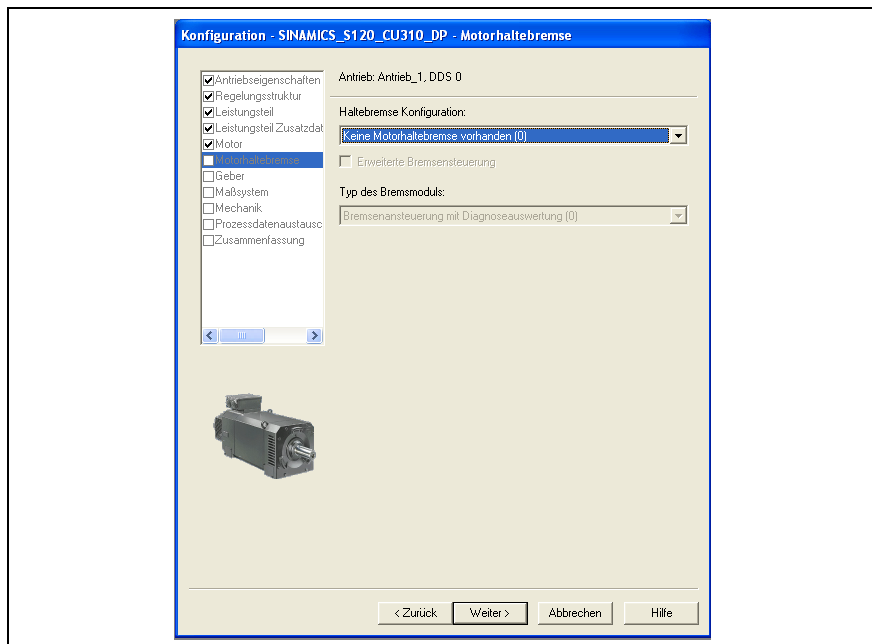


Figure 39

7. Encoder 1 is preset:

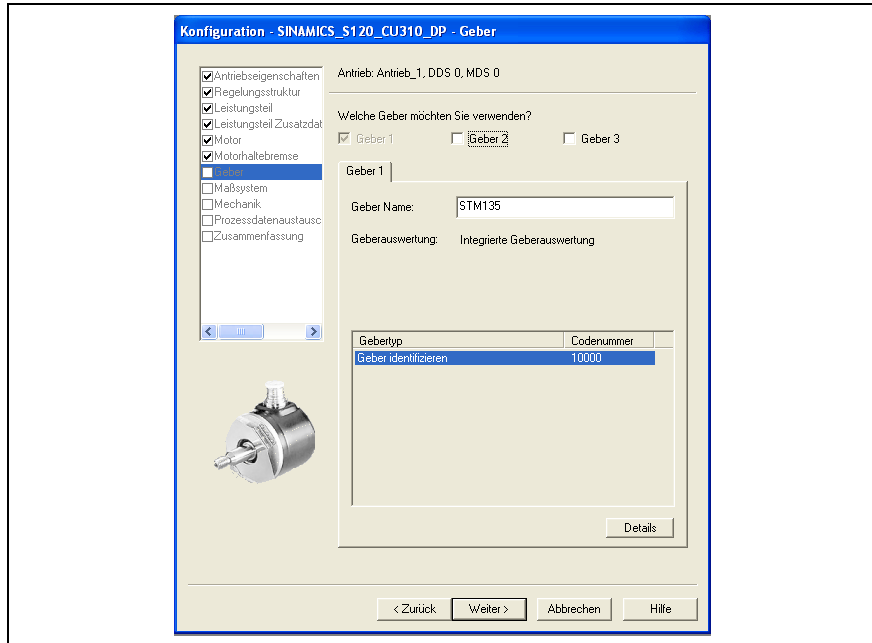


Figure 40

8. Adopt free telegram configuration with BICO:

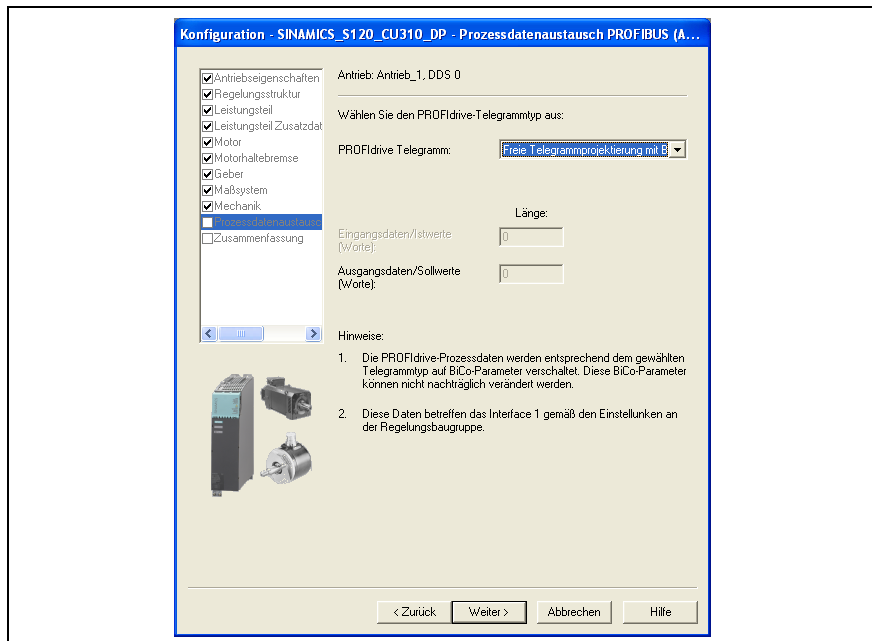


Figure 41

9. Finish:

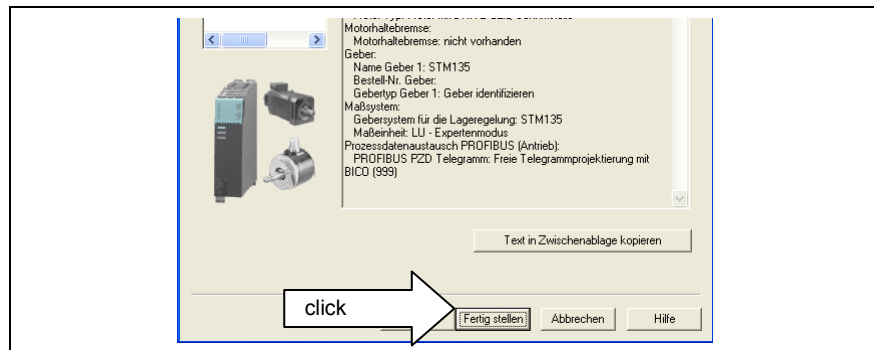


Figure 42

10. Using the mouse, right-click on the drive and select the experts list.

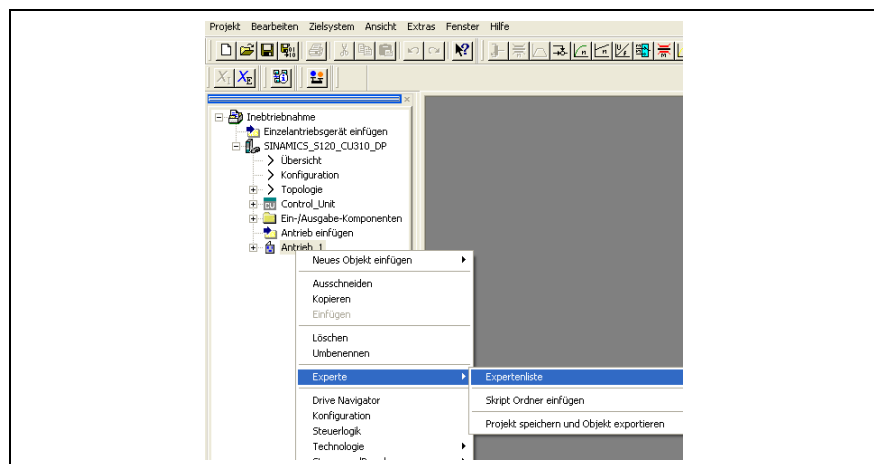


Figure 43

11. Important: Set parameter P340 to "no calculation".

12. Select "Open user-defined value list".

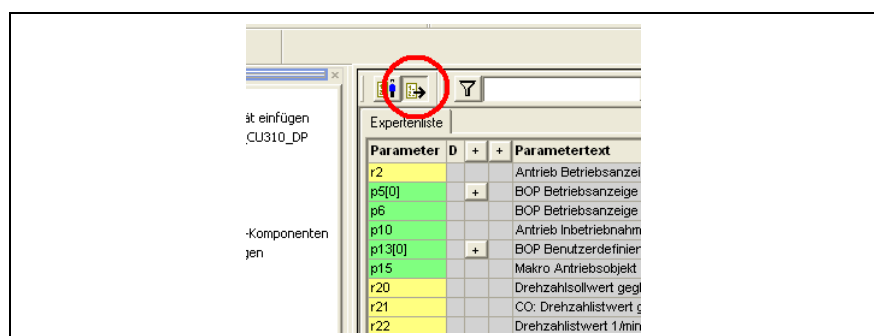


Figure 44

13. Load the parameter file (e.g. STM135) from the relevant drive.



Figure 45

14. Adopt the values and then close the window.

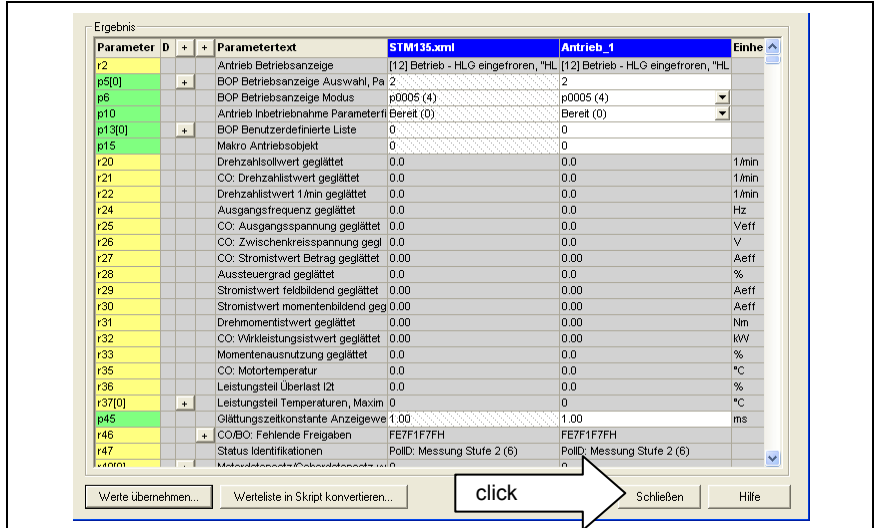


Figure 46

15. Double click on the drive and select "Configure DDS".

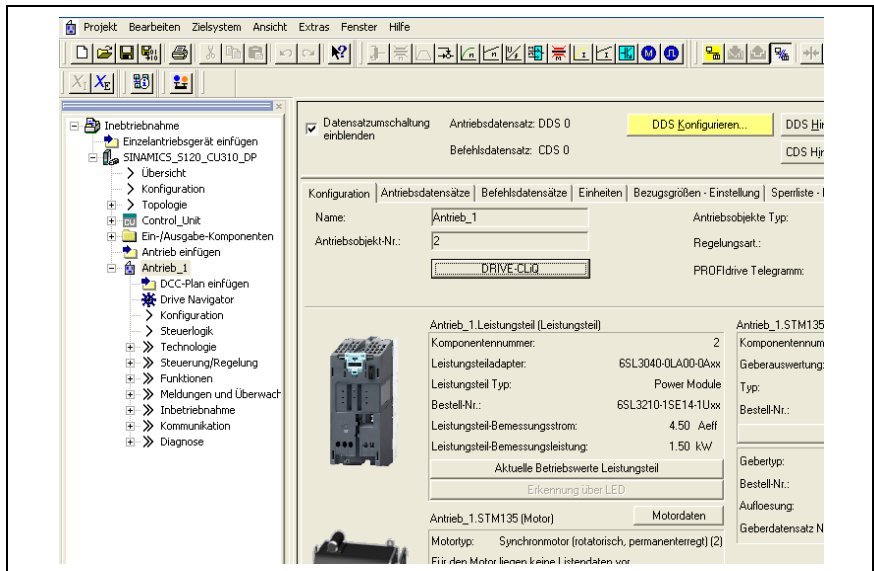


Figure 47

16. Perform the settings described in steps 2 and 3 again.

17. At step 4, select "Enter motor data". Proceed by confirming each window without making any adjustments.

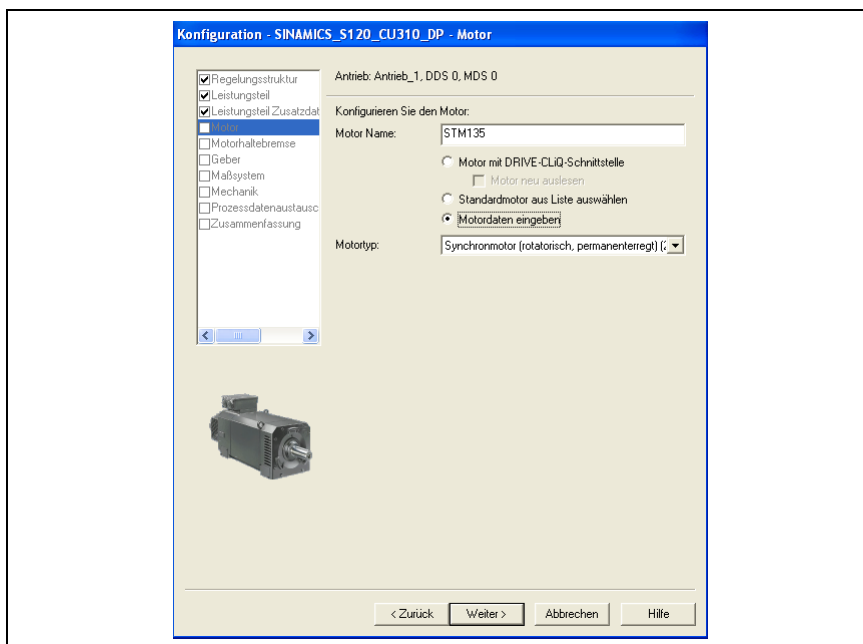


Figure 48

Connecting with the controller (going online)

1. Copy the data from the PC (PG) to the converter (target device):

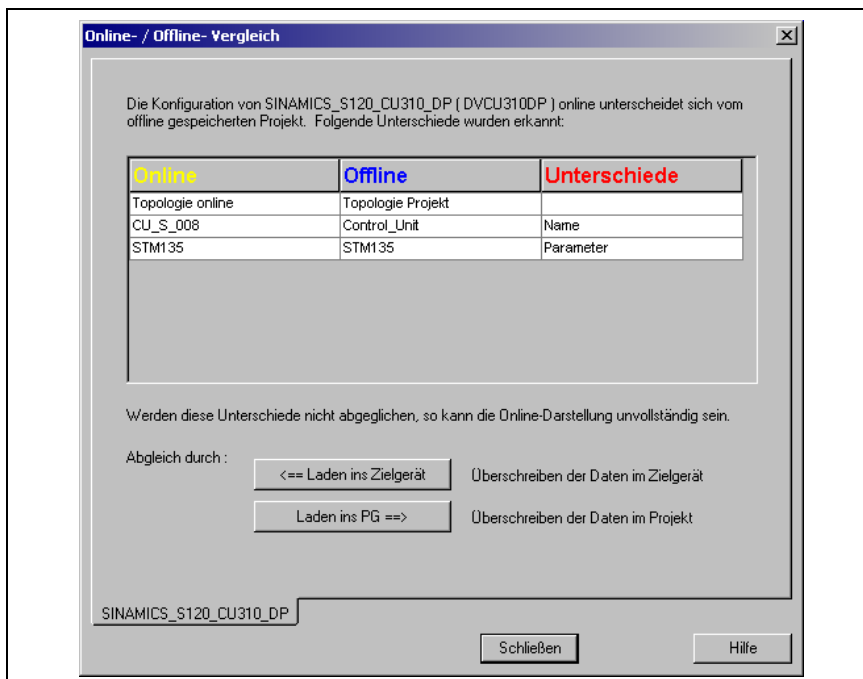


Figure 49

2. Copy the data from RAM to ROM (see arrows):

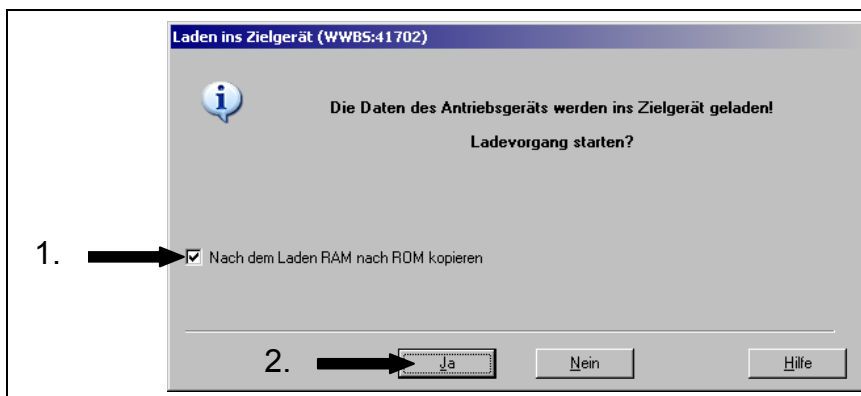


Figure 50

3. Following the copy procedure, select "Control panel" under "Start-up":

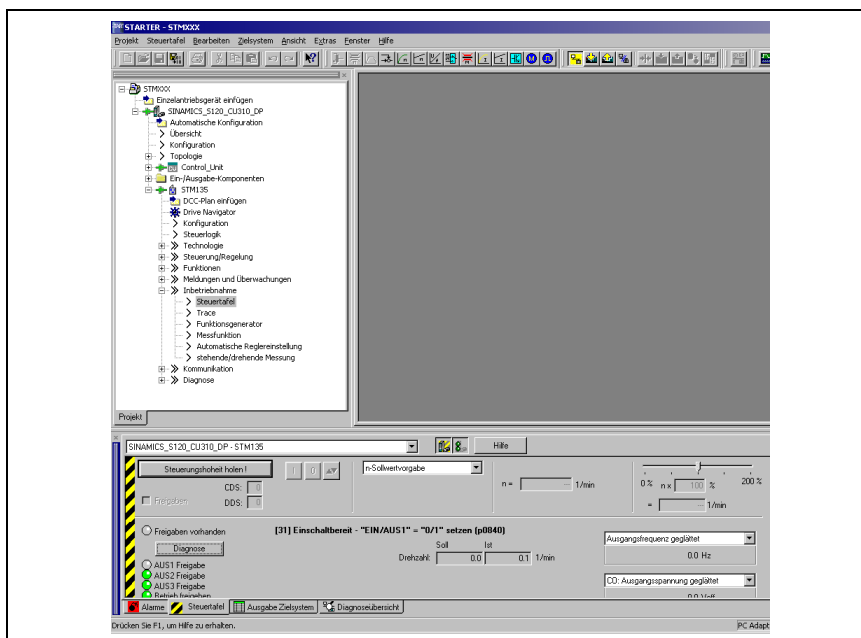


Figure 51

4. Accept the safety note:

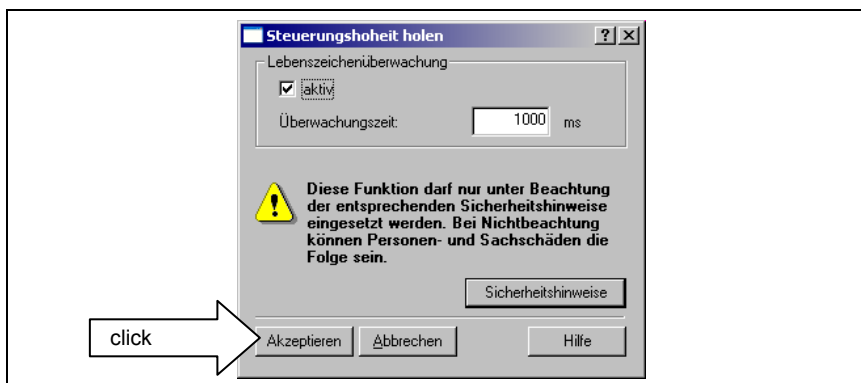


Figure 52

5. Enable the drive (STM):
Select the checkbox next to "Enable".
6. The speed movement (n-reference setting) can be carried out:

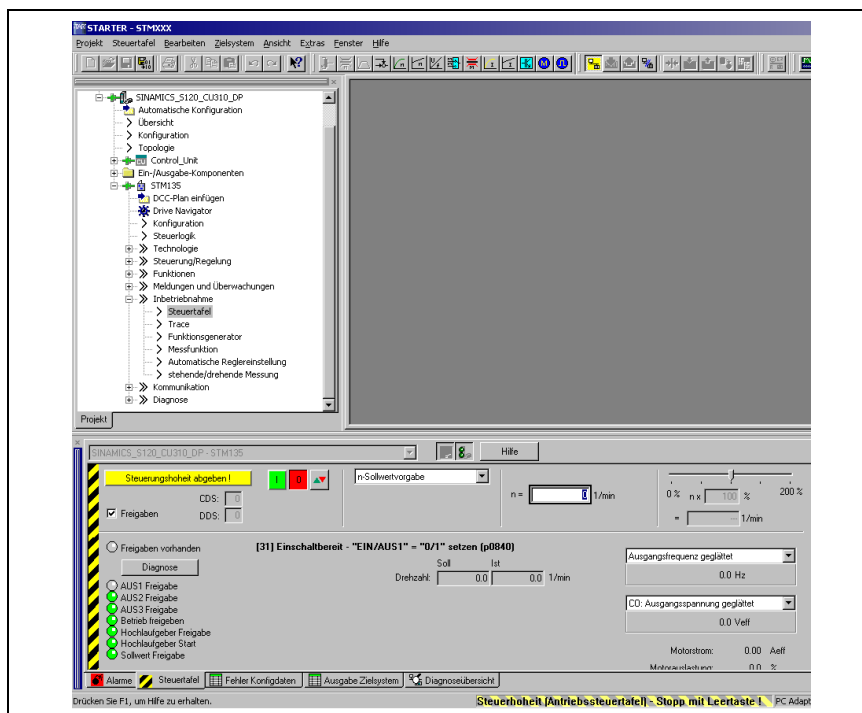


Figure 53

Note

With respect to the use of other functions:

- ➔ Refer to the manual pertaining to the Siemens Sinamics S120 series or contact the Siemens support team.

9 Control parameters

9.1 Bosch IndraDrive C - HCS02 series

Basic setting

1. Set position controller to
→ $K_p = 0.5$
2. Set velocity controller to
→ $K_p = 1$; $T_n = 0$
3. Set current control to
→ $K_p = 30$; $T_n = 3$
4. Set filter for speed control circuit
→ Speed controller smoothing time constant = 0

Setting the velocity controller

1. In velocity mode, run the motor at a constant velocity of 15 rpm.
2. Increase the K_p incrementally by 0.5 until the motor begins to vibrate.
3. Reduce the vibrations by increasing the speed controller smoothing time constant.
If this is not possible: Set the speed controller smoothing time constant to 0 and reduce the K_p until the vibrations cease.
4. Select the value that is half of the exact limit for K_p .
5. Select a high T_n value
→ depending on the load
6. Reduce the T_n until the motor begins to vibrate.
7. Select the value that is double the exact limit for T_n .

Setting the position controller

- Increase the K_p until the desired positioning time is achieved.
→ Be aware of overshooting!

Setting the current control

- Increase the K_p until the current curve is as smooth as desired. (Make the current curve visible using the oscilloscope function)
→ Be aware of noise emissions or vibrations!

9.2 Siemens Sinamics S120 series

Siemens provides the "Automatic controller settings" function for the purpose of establishing the control parameters.

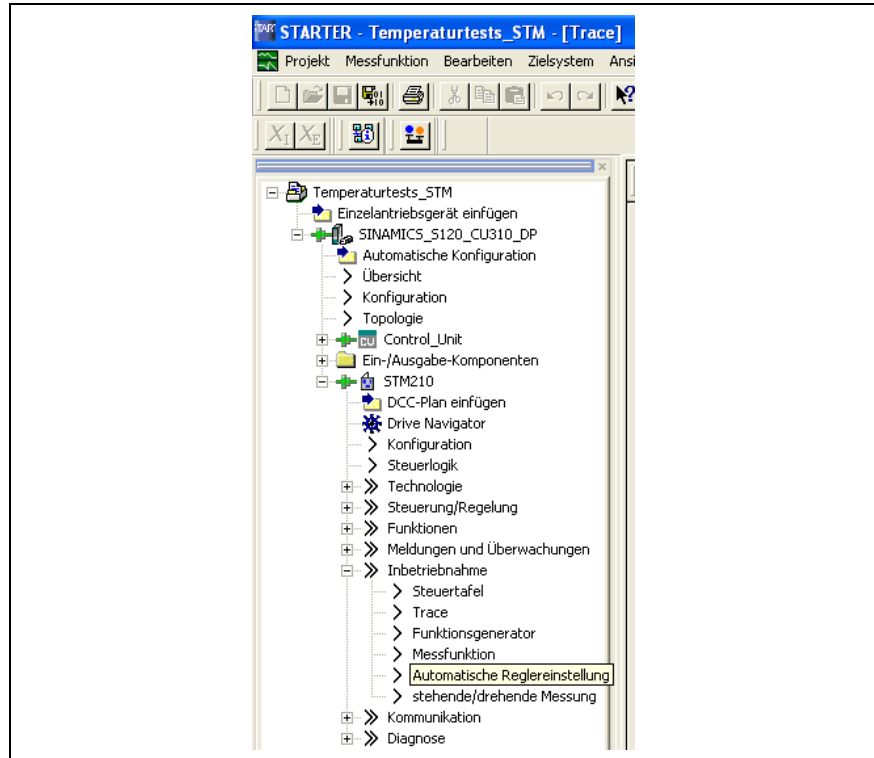


Figure 54

Select this function by clicking on the icon shown below...



Figure 55

...and accept the safety note:

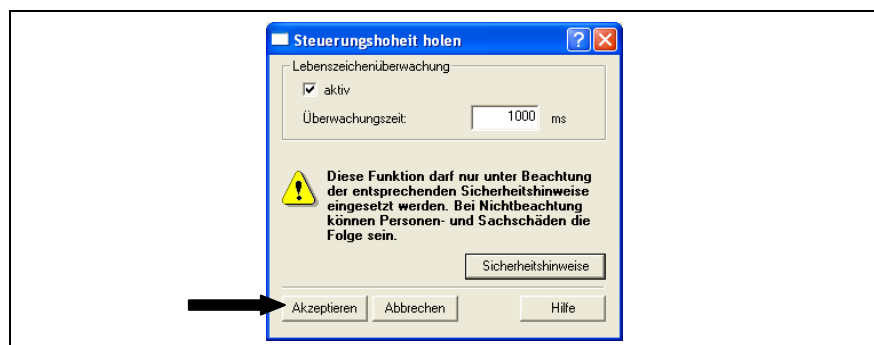


Figure 56

Enable the drive:



Figure 57

The individual steps required for determining the parameters can now be carried out.

Parameter determination

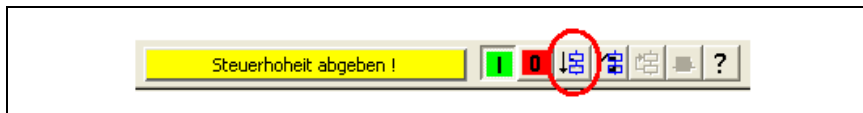


Figure 58

1. Ensure that no-one is positioned in the danger zone and that there is no potential for material damage.
2. Acknowledge the warning:

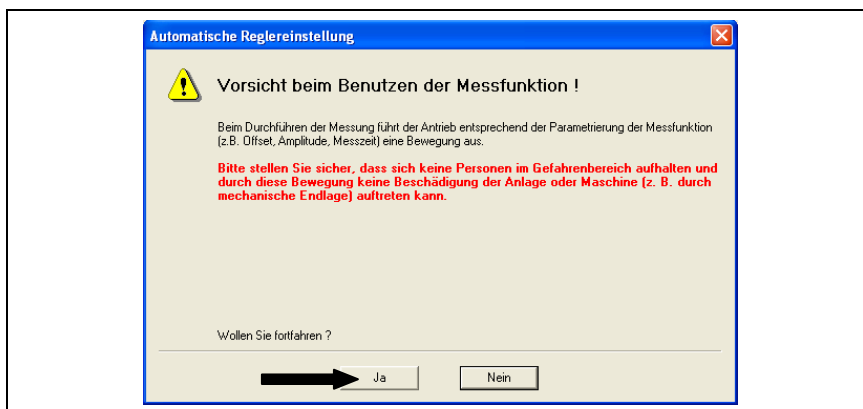


Figure 59

The control parameters are now determined automatically. In the first two steps, the mechanism is measured in the upper and lower frequency ranges.

3. Acknowledge the subsequent warning:

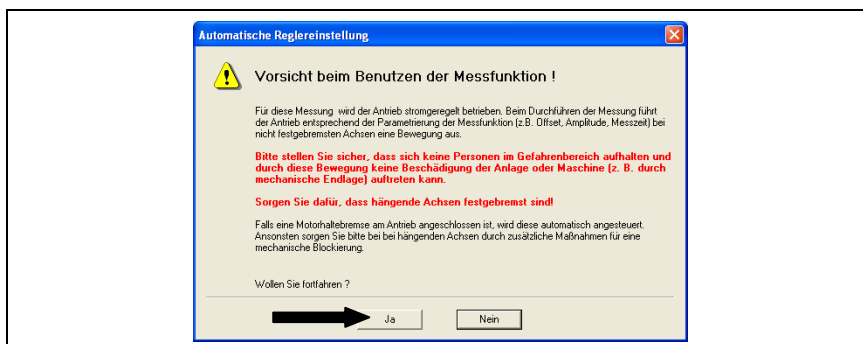


Figure 60

4. Click on "Accept".

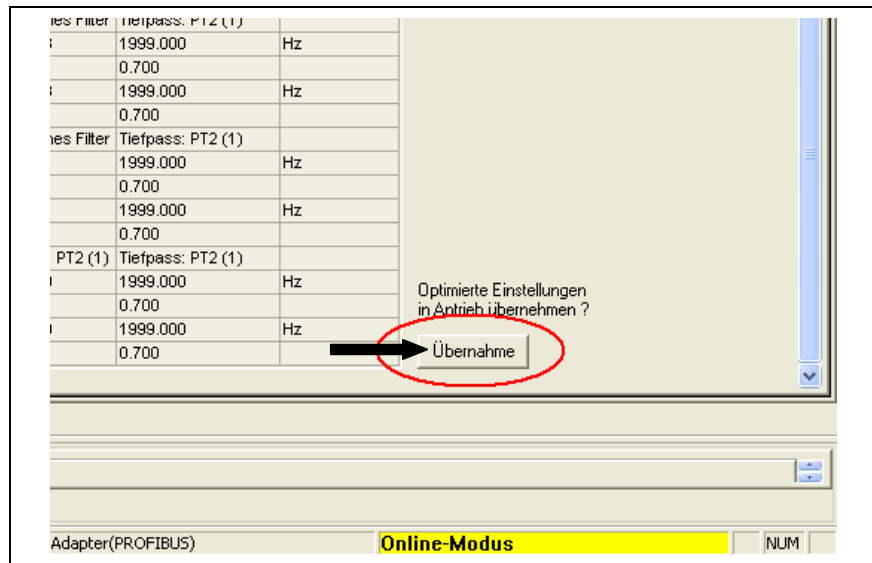


Figure 61

5. Finally, acknowledge this acceptance so that the new parameters can be transmitted to the converter:

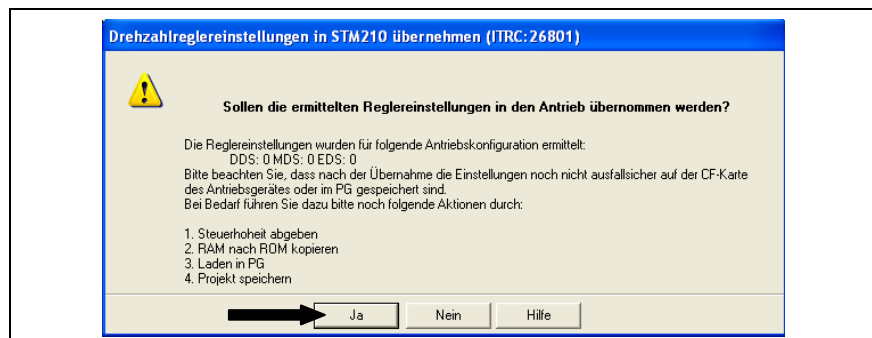


Figure 62

The motor can now be operated with the new parameters.

Note

The Siemens auto tuning process selects a fairly hard converter setting, which can result in high noise emissions.

To reduce the noise emission, it is recommended that the gain KP of the speed controller to reduce by 30-50%.

10 Troubleshooting

10.1 SCHUNK torque motor STM

10.1.1 STM is not turning

Possible cause	Corrective action
Interruption in the supply lines	<ul style="list-style-type: none"> ➔ Check the supply lines for defects ➔ Check the electrical connections (see chapter 7.2, page 29)
No motion release	<ul style="list-style-type: none"> ➔ Check the converter settings (see manual pertaining to the converter)
Converter is defective	<ul style="list-style-type: none"> ➔ Check whether there is voltage at the converter's output. If there is no voltage: <ul style="list-style-type: none"> a) Check the connection pin assignment (see chapter 7.2, page 29) b) see manual pertaining to the converter
Target value line or communication between master and controller is interrupted	<ul style="list-style-type: none"> ➔ Check the target value line and communication.
Rotor is blocked mechanically	<ul style="list-style-type: none"> ➔ Check the mechanical components. ➔ Check the evenness at the mounting surface (see chapter 7.1, page 26)
Shaft encoder defective	<ul style="list-style-type: none"> ➔ Check shaft encoder and its connection. If a defect is detected, the STM must be sent to SCHUNK with a repair order.
Short-circuit between turns in the motor	<ul style="list-style-type: none"> ➔ Check the difference of the winding resistance values. Do not exceed the difference. ➔ If the difference between the individual motor phases exceeds 0.1 Ohm, the STM must be sent to SCHUNK with a repair order.
Short-circuit to ground due to moisture short-circuit to ground due to electrical defect	<ul style="list-style-type: none"> ➔ Check the protective conductor. ➔ Check the electrical connection and connectors for ground leakage. ➔ If the STM has a ground leak while the power cable is disconnected, the STM must be sent to SCHUNK with a repair order.
Incorrect phase connections	<ul style="list-style-type: none"> ➔ Check the electrical connections (see chapter 7.2, page 29)
Incorrect controller settings	<ul style="list-style-type: none"> ➔ Check the parameters and setting values (see operating manual for the controller)

Possible cause	Corrective action
Motor phases or encoder signals confused	<ul style="list-style-type: none"> ➔ Check the electrical connections (see chapter 7.2, page 29) ➔ Check the encoder signals and the shielding of the encoder cable.

Table 20

10.1.2 STM overspeed

Possible cause	Corrective action
Controller settings not ideal	➔ Check the controller settings (direction of rotation of motor and encoder direction of counting).
Insufficient power supply for the controller's power component	➔ Check the stability of the supply voltage. Use transformers instead of a switching power supply component.

Table 21

10.1.3 STM oscillates

Possible cause	Corrective action
Motor overload	<ul style="list-style-type: none"> ➔ Check the dimensioning ➔ Reduce the load ➔ Check the converter settings
Converter settings not ideal	➔ Check the converter settings

Table 22

10.1.4 Bearing noise

Possible cause	Corrective action
Incorrect assembly	➔ Check the evenness at the mounting surface (see chapter 7.1, page 26)
Configuration incorrect	➔ Check the parameters and setting values (see manual pertaining to the converter)
Bearing defective due to overload	➔ Send the module to SCHUNK with a repair order.

Table 23

10.1.5 Error message for the winding temperature

Possible cause	Corrective action
The electrical connection to the temperature sensor is faulty	<ul style="list-style-type: none"> ➔ Check resistance between the converter and the temperature sensor in the STM and replace the electrical connection, if necessary.
Temperature sensor defective	<ul style="list-style-type: none"> ➔ Check the resistance of the temperature sensor. ➔ If the resistance exceeds 630 Ohms at room temperature, the STM must be sent to SCHUNK with a repair order.
Thermal motor overload	<ul style="list-style-type: none"> ➔ Reduce the load. ➔ Mount the motor on heat-conducting materials to dissipate excess motor heat.
Rotor is blocked mechanically	<ul style="list-style-type: none"> ➔ Check the mechanical components. ➔ Check the evenness at the mounting surface (see chapter 7.1, page 26)
Encoder signals are faulty; encoder line shielding is not corrected.	<ul style="list-style-type: none"> ➔ Check the encoder's power supply. ➔ Check the encoder signals and the shielding of the encoder cable.
Motor overload; overvoltage or undervoltage	<ul style="list-style-type: none"> ➔ Check the dimensioning. ➔ Reduce the load. ➔ Check the converter settings. ➔ Check the output power supply.

Table 24

11 Maintenance and care

11.1 Maintenance and lubrication intervals

DANGER

Risk of fatal injuries due to electric shock

If the electrical connections are released from the live module, arcing may be the result.

- ➔ Switch off the energy supply.
- ➔ Only have work on the module performed by appropriately trained specialist personnel.

NOTICE

If the operating temperature in the motor's winding exceeds 60° C, the lubricants will harden faster.

- ➔ Lubrication and maintenance works have to be carried out more often.

We recommend that maintenance and seal replacement is done by SCHUNK because the rotor must be aligned and assembled with an assembly device.

Maintenance intervals

Type	STM 560V
Bearing lubrication Interval [h]	20.000
Visual inspection [h]	2.500

Table 25

This information refers to the use of the STM under normal operating and ambient conditions:

- Clean workshop atmosphere
- No splashing water
- Small amounts of abrasive and process dust

11.2 Disassembly of the module

The module may only be disassembled and repaired by SCHUNK. Non-compliance will invalidate the warranty.

11.3 Module Servicing

For maintenance work or repairs, send the complete module along with a repair order to SCHUNK.

Visual inspection

The regular visual inspection of all supply lines is the prerequisite for the perfect operation of the STM.

- ➔ If supply lines are defective, put the machine out of operation immediately.
- ➔ Replace damaged connection cables.

Check the STM every 2500 operating hours or once a year for bearing noise:

Acoustic bearing inspection

Bearing noise	Further procedure
Smooth noise (typical bearing noise)	Everything okay, STM can continue to be operated.
Uneven grinding noise	The motor is not set up correctly: ➔ check the evenness of the mounting surfaces (see chapter 7.1, page 26)
Loud and uneven noise / motor not running smoothly	The motor is not set up correctly: ➔ check the evenness of the mounting surfaces (see chapter 7.1, page 26) or bearings defective: ➔ Consult your SCHUNK contact and send the STM to SCHUNK along with a repair order.

Table 26

Cleaning

Clean the STM dry at regular intervals to remove all dirt.

If the housing is soiled, please only rub it dry, e.g. with a cloth. Do not immerse or spray.

When all maintenance work has been completed:

- ➔ Refit the safety devices provided, such as covers and safety switches.

12 Transport, storage and disposal

12.1 Transport

- The packaging must protect the drive from all external effects (such as mechanical shocks and humidity).
- Protect the module from shocks.
- Package the module in such a way that the electrical supply lines do not obstruct transport and are not damaged themselves.
- Comply with climatic category 2K3 in accordance with EN50178.
- Transport temperature -5°C (+23°F) to +60°C (+140°F), with maximum fluctuations of 20 K/hour.
- Transport air humidity: relative humidity of 5%-95%, non-condensing.
- During transport and handling, make sure that none of the components are bent or insulation space is changed.
- The STM contains components that are sensitive to electrostatic charge. Avoid any electrostatic charging of the STM.

12.2 Packaging

- Cardboard packaging with paper foaming
- The maximum stacking height is three modules.

12.3 Storage

- Protect the drive (STM) against the effects of humidity.
- The storage temperature should be between +5°C (+41°F) and +60°C (+140°F).
- The storage location must be clean, dry and well ventilated.
- No outdoor storage permitted.
- No condensation permitted!
- Comply with climatic category 1K4 in accordance with EN50178.
- Observe the maximum stacking height of three packaged modules.

12.4 Disposal

- Observe the locally valid legal disposal regulations.
- Environmentally sound disposal via the corresponding recycling or workshop centers.
- SCHUNK GmbH & Co. KG accepts no liability for the consequences of incorrect disposal by the customer.

13 Drawing

13.1 STM 135

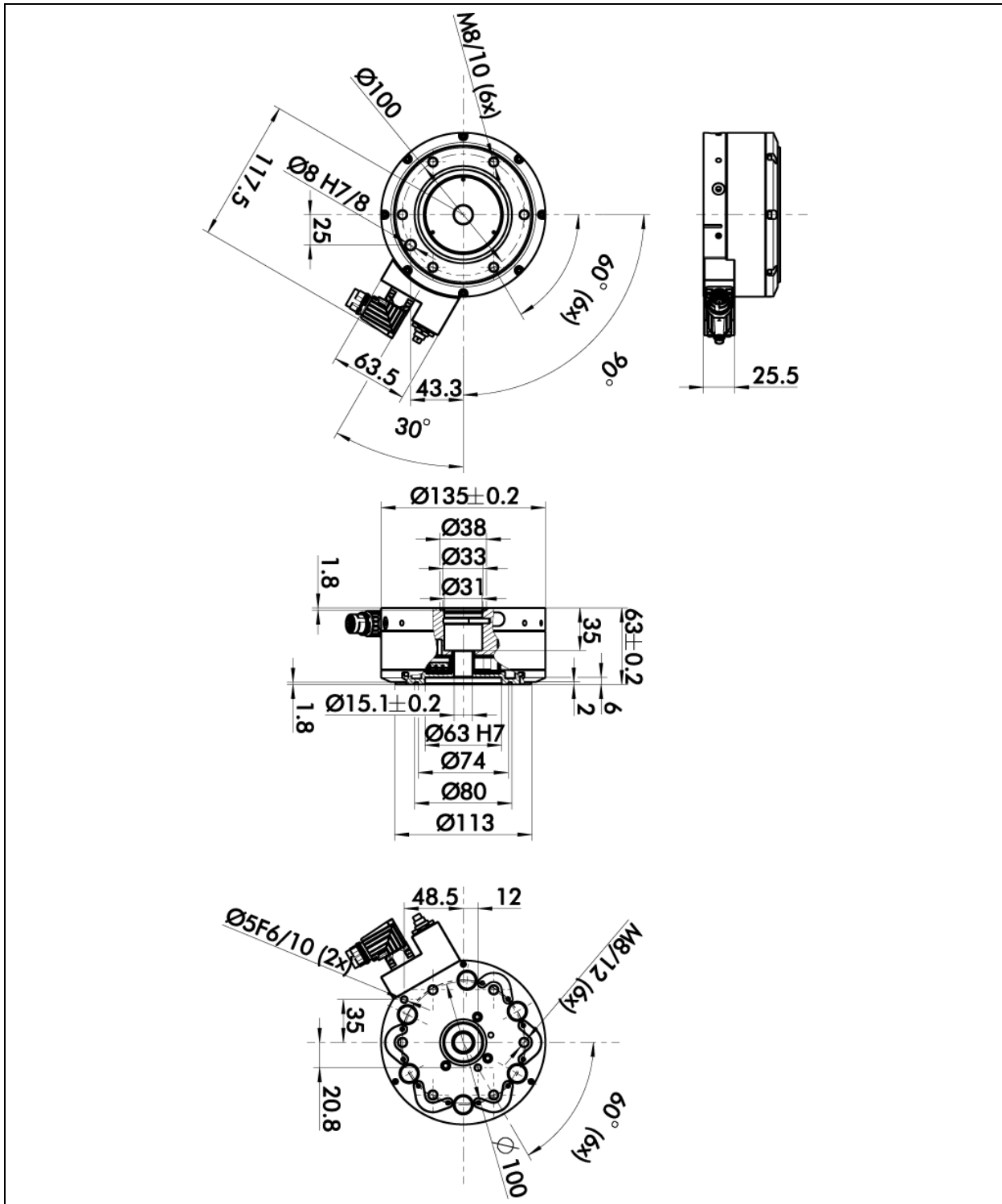


Figure 63 Dimensions of the STM torque motor

13.2 STM 170

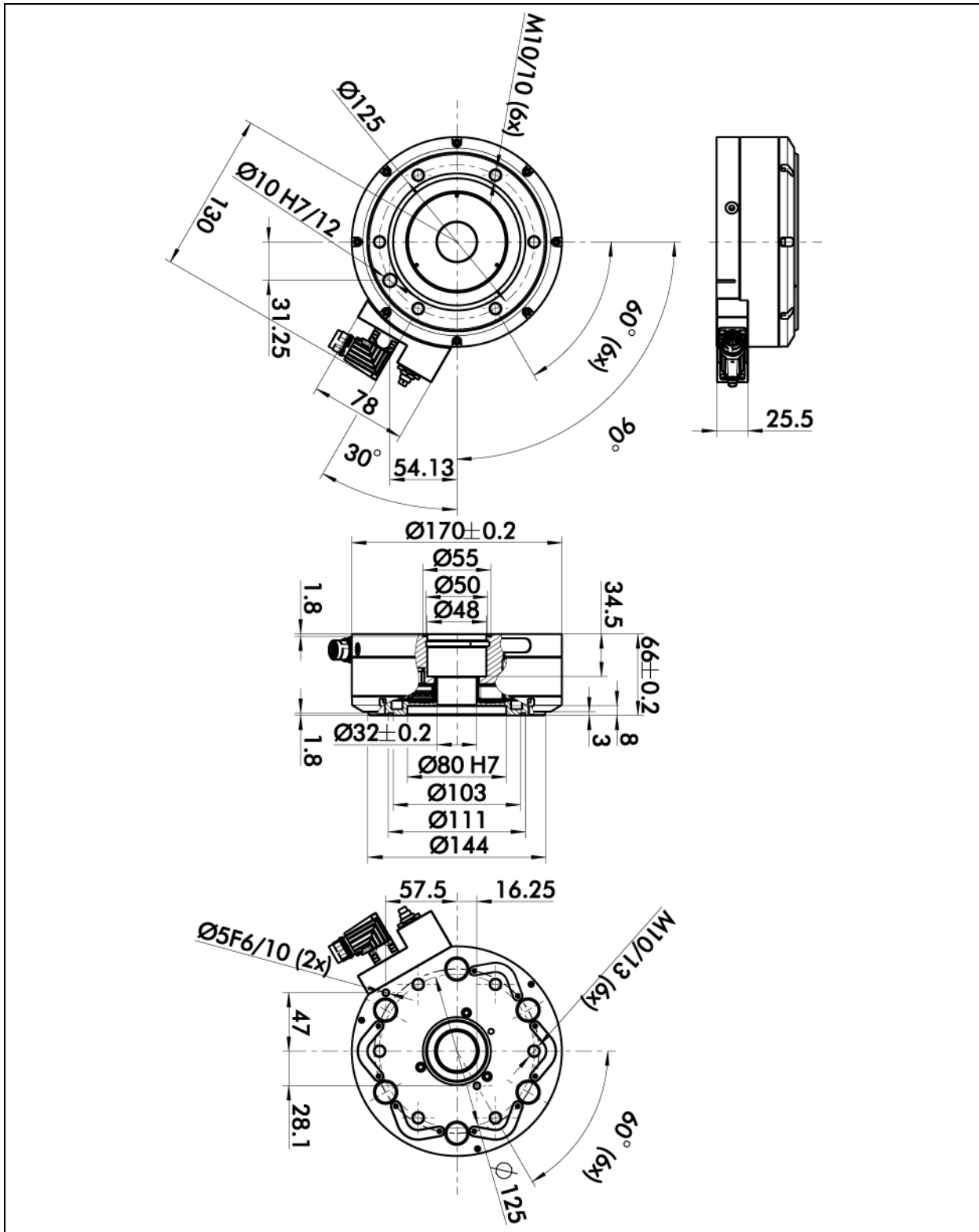


Figure 64 Dimensions of the STM torque motor

13.3 STM 210

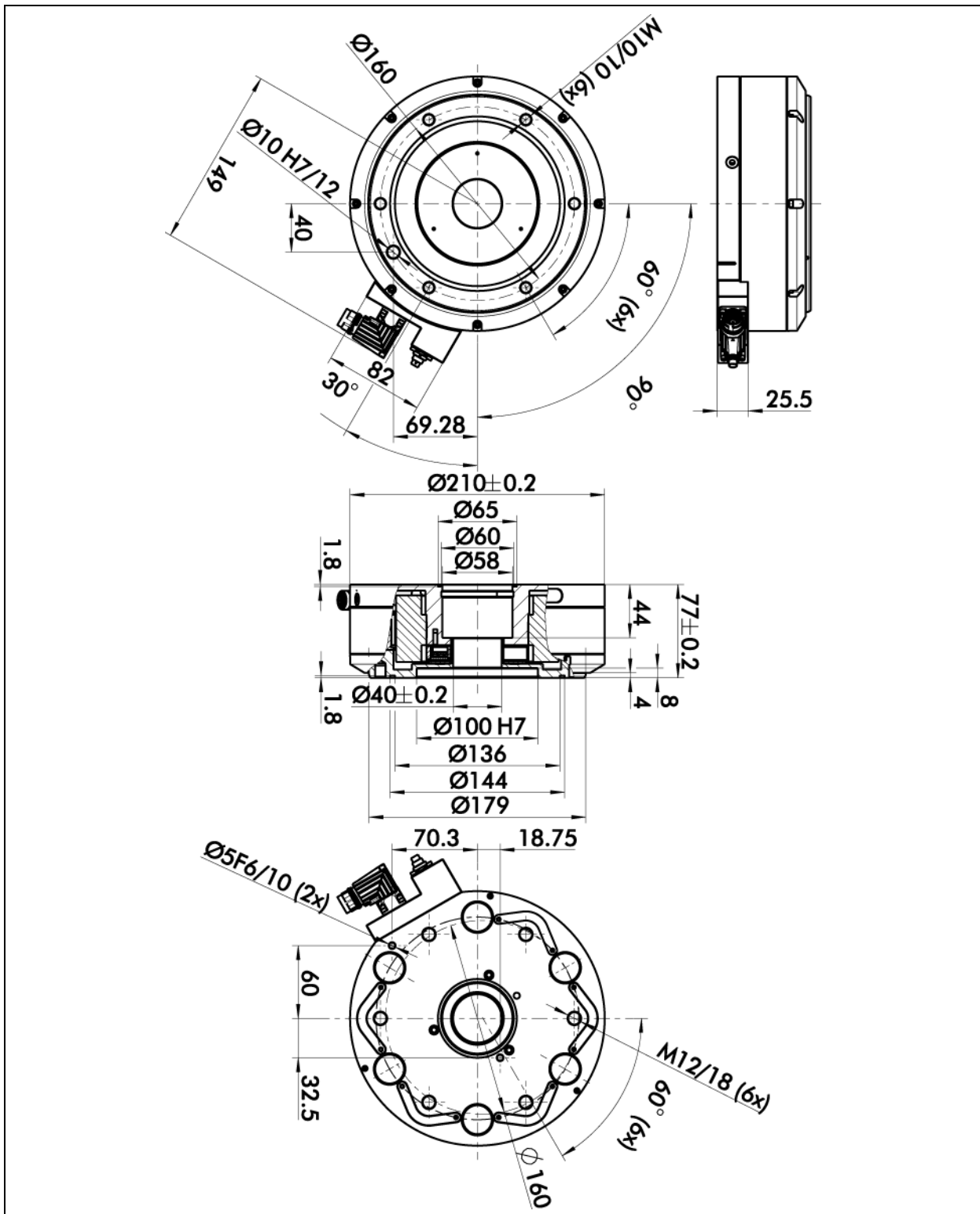


Figure 65 Dimensions of the STM torque motor

14 Translation of the EC declaration of conformity

In terms of the EC Low Voltage Directive 2006/95/EC, annex III B

Manufacturer/
distributor SCHUNK GmbH & Co. KG.
Spann- und Greiftechnik
Bahnhofstr. 106 – 134
D-74348 Lauffen/Neckar, Germany



We hereby declare that the following product:

Product designation: Electrical Rotary Module Type STM 560V
Type designation: STM 135 / STM 170 / STM 210
Serial numbers: 0306830...0306838 / 0306840...0306848 / 0306850...0306858

, in its supplied condition, complies with the following relevant provisions:

EC Low Voltage Directive 2006/95/EC, annex I

EC Directive on Electromagnetic Compatibility (2004/108/EC, in this version 89/336/EEC)

Applied harmonized standards, especially:

EN ISO 12100-1	Safety of machinery - Basic concepts, general principles for design - Part 1: Basic terminology, methodology (ISO 12100-1:2003)
EN ISO 12100-2	Safety of machinery - Basic concepts, general principles for design - Part 2: Technical principles (ISO 12100-2:2003)
EN 60204-1:2006	Safety of machinery - Electrical equipment of machines - Part 1: General requirements (IEC 61000-6-2:2005 (modified))
EN 61000-6-2:2005	Electromagnetic compatibility (EMC) - Part 6-2: Generic standards - Immunity for industrial environments (IEC 61000-6-2:2005)
EN 61000-6-4:2007	Electromagnetic compatibility (EMC) - Part 6-4: Generic standards - Emission standard for industrial environments (IEC 61000-6-4:2006)
EN ISO 9409-1:2004	Manipulating industrial robots - Mechanical interfaces - Part 1: Plates (ISO 9409-1:2004); German version EN ISO 9409-1:2004

The following national or international standards (or parts/clauses contained therein) and specifications were applied:

The last two digits of the year in which the CE marking was attached are: 10

Location, date/signature: Lauffen, October 2010 p.p. 

Title of the signatory Director for Development

15 Contact

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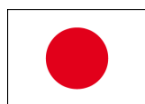
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