



Assembly and Operating Manual

APS-Z80

Analog position sensor

Translation of Original Operating
Manual

Hand in hand for tomorrow

Imprint

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Technical changes:

We reserve the right to make alterations for the purpose of technical improvement.

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Dear Customer,

Thank you for trusting our products and our family-owned company, the leading technology supplier of robots and production machines.

Our team is always available to answer any questions on this product and other solutions. Ask us questions and challenge us. We will find a solution!

Best regards,

Your SCHUNK team

Customer Management

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Please read the operating manual in full and keep it close to the product.

Table of Contents

1 General	4
1.1 About this manual.....	4
1.1.1 Presentation of Warning Labels	4
1.1.2 Applicable documents	4
1.2 Warranty	4
2 Basic safety notes	5
2.1 Intended use.....	5
2.2 Inappropriate use	5
2.3 Environmental and operating conditions.....	5
2.4 Constructional changes.....	5
2.5 Personnel qualification	6
3 Warranty	7
4 Technical data	8
5 Assembly and settings	9
5.1 Mechanical connection.....	9
5.2 Electrical connection	9
5.3 Adjusting the sensor	10
6 Troubleshooting	11
6.1 Sensor not operating	11
6.2 Sensor is operating, but not as desired	11
7 Declaration of conformity	13
8 UKCA Declaration of Conformity	14
9 Information on the RoHS Directive, REACH Regulation and Substances of Very High Concern (SVHC)	15

1 General

1.1 About this manual

This manual contains important information for a safe and appropriate use of the product.

This manual is an integral part of the product and must be kept accessible for the personnel at all times.

Before starting work, the personnel must have read and understood this operating manual. Prerequisite for safe working is the observance of all safety instructions in this manual.

1.1.1 Presentation of Warning Labels

To make risks clear, the following signal words and symbols are used for safety notes.

CAUTION

Material damage!

Information about avoiding material damage.

1.1.2 Applicable documents

- General terms of business *
- Catalog data sheet of the purchased product *
- Assembly- and Operating Manual of the SCHUNK-module, on which the sensor is mounted *

The documents labeled with an asterisk (*) can be downloaded from [schunk.com/downloads](https://www.schunk.com/downloads).

1.2 Warranty

If the product is used as intended, the warranty is valid for 24 months from the ex-works delivery date under the following conditions:

- Observe the applicable documents, ▶ [1.1.2 \[4\]](#)
- Observe the ambient conditions and operating conditions, ▶ [2.3 \[5\]](#)

2 Basic safety notes

2.1 Intended use

The sensor is used for sensing positions or areas of a SCHUNK module via a control cam or control ramp.

- The product is intended for installation in a machine/ automated system. The applicable guidelines for the machine/ automated system must be observed and complied with.
- The product may only be used within the scope of its technical data, ▶ 4 [8].

2.2 Inappropriate use

The product is not a safety component in accordance with the EC Machine Directive 2006/42/EC and must not be used in safety-relevant parts of machine control units.

2.3 Environmental and operating conditions

Required ambient conditions and operating conditions

Incorrect ambient and operating conditions can make the product unsafe, leading to the risk of serious injuries, considerable material damage and/or a significant reduction to the product's life span.

- Make sure that the product is used only in the context of its defined application parameters, ▶ 4 [8].
- Make sure that the environment is free from splash water and vapors as well as from abrasion or processing dust. Exceptions are products that are designed especially for contaminated environments.

2.4 Constructional changes

Implementation of structural changes

Modifications, changes or reworking, e.g. additional threads, holes, or safety devices, can damage the product or impair its functionality or safety.

- Structural changes should only be made with the written approval of SCHUNK.

2.5 Personnel qualification

Inadequate qualifications of the personnel

If the personnel working with the product is not sufficiently qualified, the result may be serious injuries and significant property damage.

- All work may only be performed by qualified personnel.
- Before working with the product, the personnel must have read and understood the complete assembly and operating manual.
- Observe the national safety regulations and rules and general safety instructions.

3 Warranty

If the product is used as intended, the warranty is valid for 24 months from the ex-works delivery date under the following conditions:

- Observe the applicable documents, ▶ 1.1.2 [4]
- Observe the ambient conditions and operating conditions, ▶ 2.3 [5]

4 Technical data

Designation	APS-Z80
Ambient temperature [°C]	
Min.	- 20
Max.	+ 80
Nominal voltage [VDC]	24
Min.	10
Max.	30
IP rating	67

More technical data is included in the catalog data sheet. Whichever is the latest version.

5 Assembly and settings

5.1 Mechanical connection

NOTE

The assembly instructions in this chapter are generally applicable.

Module-specific assembly instructions for the sensor can be found in the Assembly and Operating Manual for the module, which can be downloaded at schunk.com

CAUTION

Risk of damage to the sensor during assembly!

- Observe the maximal tightening torque.
-

5.2 Electrical connection

CAUTION

Material damage due to incorrect bending radii!

The product may get damaged if the bending radius of the cable is less than the minimum.

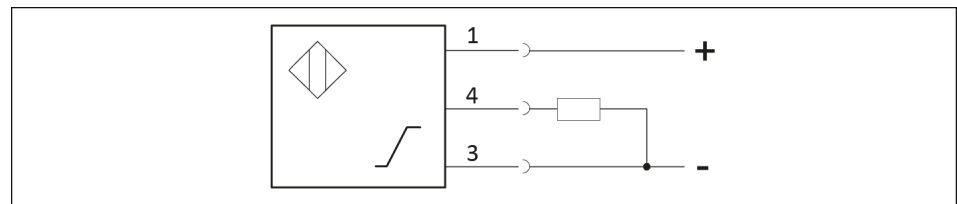
- See catalog datasheet for corresponding details.
-

NOTE

- Do not use the sensor as a safety component.
 - Do not pull on the cable of the sensor.
 - Secure the cable and connection plug so that they are not taught and cannot move during operation.
 - Do not exceed the permitted bending radius of the cable.
 - Do not allow the sensor to come into contact with hard objects and chemicals (e. g., nitric acid, chromic acid and sulfuric acid).
-

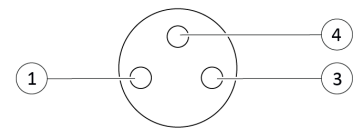
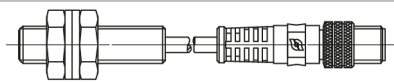
The sensor is an electronic component that can be sensitive to high-frequency interference or electromagnetic fields.

- Check whether there is sufficient distance between the sensor and sources of interference and their supply cables.



Type of switching: Analog

M8 connector



2 m cable, open wire strand



1	Brown	+ 10 to 30 V DC	4	Black	Analog output
3	Blue	GND			

5.3 Adjusting the sensor

1. Bring module in position "Gripper open".
 - ⇒ Ensure that the output signal is no greater than 9.5 V in this position.
2. Bring module in position "Gripper closed".
 - ⇒ Ensure that the output signal is at least 0.5 V in this position.
3. **IMPORTANT! The output signal must be at least 0.5 V and no greater than 9.5 V.**

If the output signal is outside of these values, readjust the sensor.

 - ⇒ If the output signal is below 0.5 V, move the sensor slightly away from the limit stop.
 - ⇒ If the output signal is above 9.5 V, slide the sensor to the limit stop.

NOTE

The full output voltage range is not used due to the dimensional tolerances of the modules, the control cam and the tolerance of the sensor. As a result, the maximum possible resolution of the sensor is not reached. This ensures that a saturation effect never occurs in any application scenario.

6 Troubleshooting

6.1 Sensor not operating

Possible cause	Corrective action
• No control cam available	Check whether the control cam is present.
• Cable breakage	Check whether the sensor cable is broken.
• No voltage or voltage too low	Check whether the voltage at the sensor is between 10 – 30 VDC. Remove the sensor from the module, see the Assembly and Operating Manual for the module. Connect the sensor to the power supply. Touch the surface of a level soft magnetic metal surface with the front side of the sensor and check whether the voltage changes. Install the sensor on the module, see the Assembly and Operating Manual for the module. Reset the sensor, ▶ 5.3 [10]. Check whether the sensor is operating.

NOTE

If the sensor is not operating, contact SCHUNK Service.

6.2 Sensor is operating, but not as desired

Possible cause	Sources of interference	Corrective action
The sensor is interfered with or influenced by external magnetic or soft magnetic materials (Fe).	Motors (coils)	Increase the distance between the sensor and the mentioned sources of interference (until the sensor switches correctly).
	Relays	
	Linear motors	
	Electrical welding	
	Magnetized components and workpieces (workpieces made of iron or similar materials)	Use finger attachments made of aluminum.
	Magnetized components and tools (adapter plates made of iron, iron screws or iron hexagon socket keys, etc.)	Use components containing aluminum. For example, V4A screws are recommended.
The sensor is influenced by a different sensor.	Same or similar product	Increase the distance between the sensors to at least 2 mm.

Possible cause	Sources of interference	Corrective action
The sensor is affected by deposits of magnetic shavings in the vicinity (in the air gap).	Liquids with magnetic particles or the like.	Regularly clean the immediate environment of the sensor. The higher the exposure to such fluids, the more often it needs to be cleaned.

NOTE

If these steps do not eliminate the problem, contact SCHUNK Service for troubleshooting.

7 Declaration of conformity

Manufacturer/ Distributor	SCHUNK SE & Co. KG Spanntechnik Greiftechnik Automatisierungstechnik Bahnhofstr. 106 – 134 D-74348 Lauffen/Neckar
Product designation:	Analog position sensor APS-Z80
ID number	0302070, 0302072

We hereby declare that the product complies with all relevant harmonization legislation of the following directives at the time of declaration.

The declaration is rendered invalid if modifications are made to the product.

- **Electromagnetic compatibility (EMC directive) 2014/30/EU**
- **RoHS directive 2011/65/EU**

Applied harmonized standards, especially:

EN 60947-5-7:2003	Low-voltage switchgear and controlgear – Part 5-7: Control circuit devices and switching elements – Requirements for proximity devices with analogue output (IEC 60947-5-7:2003)
EN 50581:2012	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances

Signed for and on behalf of: SCHUNK SE & Co. KG

Lauffen/Neckar, August 2024



i.V. Nico Peper; Director Software and Electronics; Technology & Innovation

8 UKCA Declaration of Conformity

Manufacturer/
Distributor SCHUNK Intec Limited
 Clamping and gripping technology
 3 Drakes Mews, Crownhill
 MK8 0ER Milton Keynes

Product designation: Analog position sensor APS-Z80
ID number 0302070, 0302072

We hereby declare that the product complies with all relevant harmonization legislation of the following directives at the time of declaration.
The declaration is rendered invalid if modifications are made to the product.

- **Electromagnetic Compatibility Regulations 2016**
- **RoHS directive 2011/65/EU**

Applied harmonized standards, especially:

EN 60947-5-7:2003 Low-voltage switchgear and controlgear – Part 5-7: Control circuit devices and switching elements – Requirements for proximity devices with analogue output (IEC 60947-5-7:2003)

EN 50581:2012 Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances

Person authorized to compile the technical documentation:
Marcel Machado, address: refer to manufacturer's address

Signed for and on behalf of: SCHUNK SE & Co. KG

Lauffen/Neckar, August 2024



i.V. Nico Peper; Director Software and Electronics; Technology & Innovation

9 Information on the RoHS Directive, REACH Regulation and Substances of Very High Concern (SVHC)

RoHS Directive

SCHUNK products are classified as "large-scale stationary installations" or as "large-scale stationary industrial tools" within the meaning of Directive 2011/65/EU and its extension 2015/863/EU "on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS)", or fulfill their intended function only as part of one. Therefore products from SCHUNK do not fall within the scope of the directive at this time.

REACH Regulation

Products from SCHUNK fully comply with the regulations of Regulation (EC) No. 1907/2006 "concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH)" and its amendment 2022/477. SCHUNK attaches great importance to completely avoiding chemicals of concern to humans and the environment wherever possible.

Only in rare exceptional cases do SCHUNK products contain SVHC substances on the candidate list with a mass content above 0.1%. In accordance with Article. 33 (1) of Regulation (EC) No. 1907/2006, SCHUNK complies with its duty to "communicate information on substances in articles" and lists the components concerned and the substances used in an overview that can be viewed at schunk.com/SVHC.

Signature: see original declaration

Lauffen/Neckar, August 2024

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