

Quick-change pallet system

VERO-S NSE mikro 49-13

Assembly and Operating Manual

Translation of Original Operating
Manual

Hand in hand for tomorrow

Imprint

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Technical changes:

We reserve the right to make alterations for the purpose of technical improvement.

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Dear Customer,

Thank you for trusting our products and our family-owned company, the leading technology supplier of robots and production machines.

Our team is always available to answer any questions on this product and other solutions. Ask us questions and challenge us. We will find a solution!

Best regards,

Your SCHUNK team

Customer Management

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Please read the operating manual in full and keep it close to the product.

Table of Contents

1	General	5
1.1	About this manual.....	5
1.1.1	Illustration of safety notes	5
1.1.2	Applicable documents	6
1.1.3	Design	6
1.2	Warranty	6
1.3	Scope of delivery.....	6
1.4	Accessories	6
2	Basic safety notes.....	7
2.1	Appropriate use	7
2.2	Inappropriate use	7
2.3	Structural changes.....	7
2.4	Spare parts	8
2.5	Ambient conditions and operating conditions	8
2.6	Material limitations	8
2.7	Personnel qualification	8
2.8	Personal protective equipment	9
2.9	Transport.....	9
2.10	Protection during handling and assembly	9
2.11	Protection during commissioning and operation	10
2.12	Notes on safe operation.....	10
2.13	Disposal	10
2.14	Fundamental dangers	11
2.15	Protection against dangerous movements	11
2.16	Notes on particular risks	11
3	Technical data	13
3.1	Suitability for welding applications	13
4	Assembly.....	14
4.1	Pre-assembly	14
4.2	Installing and connecting	14
4.3	Fastening and connection	15
4.3.1	NSE mikro 49-13.....	16
4.3.2	NSE mikro 49-13-V10	17
4.4	Clamping pins SPA mikro 10, SPB mikro 10, SPC mikro 10	18
4.5	Pneumatic circuit diagram NSE mikro 49-13, NSE mikro 49-13-V10	20
4.6	Screw tightening torques	21

5 Operation	22
6 Maintenance and care	23
7 Storage	24
8 Troubleshooting	25
8.1 The clamping area does not unlock	25
8.2 The clamping area does not unlock properly	25
8.3 The quick-change pallet system no longer opens quietly	25
9 Seal kit and parts list	26
10 Assembly drawing	27
10.1 NSE mikro 49-13, NSE mikro 49-13-V10	27
11 Manufacturer certificate	28

1 General

1.1 About this manual

This manual contains important information for the safe, correct use of the product.

It is an integral part of the product and must be kept accessible for personnel at all times.

Personnel must have read and understood this manual before beginning any work. The observance of all safety notes in this manual is a prerequisite to ensure safe work processes.

The illustrations are intended to provide a basic understanding and may deviate from the actual version.

Besides this manual, other documents which apply are those listed under ▶ 1.1.2 [6]

1.1.1 Illustration of safety notes

To make risks clear, the following signal words and symbols are used for safety notes.



⚠ DANGER

Denotes a hazard with a high degree of risk that, if not avoided, will result in death or serious injury.



⚠ WARNING

Denotes a hazard with a medium degree of risk that, if not avoided, could result in death or serious injury.



⚠ CAUTION

Denotes a hazard with a low degree of risk that, if not avoided, could result in a minor or moderate injury.

CAUTION

Information about avoiding material damage.

1.1.2 Applicable documents

- General Terms and Conditions *
- Catalog data sheet for the attached product *
- Technical data sheet for optional attachments *
- Approval drawings

The documents labeled with an asterisk (*) can be downloaded from **schunk.com**.

1.1.3 Design

This guide applies to the following sizes in all variants ▶ 3 [📄 13]

Quick-Change Pallet System

- Size NSE mikro 49-13

1.2 Warranty

The warranty for standard products is 24 months from the date of delivery from the factory, or 50,000 cycles* for manually operated clamping devices and 500,000 cycles* for power operated clamping devices. For special clamping devices, it is 12 months from the date of delivery from the factory, assuming appropriate use in accordance with the following conditions:

- Observe the applicable documents, ▶ 1.1.2 [📄 6]
- Observance of the ambient conditions and operating conditions
- Observe the care and maintenance instructions

Parts touching the workpiece and wearing parts are not covered by the warranty.

* One cycle comprises one complete clamping procedure ("opening" and "closing").

1.3 Scope of delivery

The scope of delivery includes

- Quick-change pallet system in the variant ordered
- Accessory kit
- Assembly and Operating Manual

1.4 Accessories

(see catalog or data sheets when ordering separately)

- Clamping pins SPA mikro, SPB mikro, SPC mikro
- Indexing pin IXB V10 PAL mikro
- Fitting screw
- Protection cover SDE mikro

2 Basic safety notes

Improper handling, assembly and maintenance of this product may result in risk to persons and equipment if this operating manual is not observed.

2.1 Appropriate use

- This product and the compatible add-on components are intended for positioning and clamping workpieces or clamping pallets on machine tools.
- The product may only be used within the scope of its technical data.
- The product is intended for industrial and commercial use.
- Appropriate use of the product includes compliance with all instructions in this manual.
- Clamping of pallets and workpieces with temperatures between 0°C and 100°C, with clamping devices for higher temperatures (HT variant) up to 200°C.

2.2 Inappropriate use

The product is not being used appropriately if:

- the product is used as a pressing tool, a toolholder, a load-handling device or as lifting equipment.
- the technical data specified are exceeded during usage.
- the clamping pin or clamping ring is not mounted properly.
- the product is used for turning applications over 100 RPM without consulting SCHUNK.
- the product is not fully covered by the pallet, the fixture or the workpiece.
- the product is brought into contact with aggressive media, especially acids.
- the product is used in abrasive blasting processes, especially sandblasting.

2.3 Structural changes

Implementation of structural changes

Modifications, changes or reworking, e.g. additional threads, holes, or safety devices, can damage the product or impair its functionality or safety.

- Structural changes should only be made with the written approval of SCHUNK.

2.4 Spare parts

Use of unauthorized spare parts

Using unauthorized spare parts can endanger personnel and damage the product or cause it to malfunction.

- Only use original spare parts and spares authorized by SCHUNK.

2.5 Ambient conditions and operating conditions

Required ambient conditions and operating conditions

Incorrect ambient and operating conditions can make the product unsafe, leading to the risk of serious injuries, considerable material damage and/or a significant reduction in the service life of the product.

- Ensure that the product is only used within its technical data.
- Ensure that the product is of a sufficient size for the application.
- Ensure that the contact surfaces of the interface and recesses towards the locating surfaces above the mounting points are kept clean at all times.
Prevent chips from entering the interface and cooling emulsion from filling the interface.
- Only use cooling emulsions with anti-corrosive additives when machining.
- When using the cone seal, protect it from direct high-pressure spraying with cooling emulsion.

2.6 Material limitations

The product is made of steel alloys, elastomers and aluminum alloys. In addition, Branotect anti-rust oil and Renolit HLT2 are incorporated into the product as auxiliary and operating materials.

2.7 Personnel qualification

Inadequate qualification of personnel

Any work on the product by inadequately qualified personnel can lead to serious injuries and considerable material damage.

- All work must be performed by appropriately qualified personnel.
- Personnel must have read and understood the complete manual before beginning any work on the product.
- Observe country-specific accident prevention regulations and the general safety notes.

The following personnel qualifications are required for the various activities on the product:

Qualified electrician	Qualified electricians have the professional training, knowledge, and experience to work on electrical systems, to recognize and avoid potential dangers, and know the relevant standards and regulations.
Specialist personnel	Specialist personnel have the specialized training, knowledge, and experience to perform the tasks entrusted to them, to recognize and avoid potential dangers, and know the relevant standards and regulations.
Instructed person	Instructed persons have been instructed by the operator regarding the tasks entrusted to them and the potential dangers of inappropriate behavior.
Manufacturer's service personnel	The manufacturer's service personnel have the specialized training, knowledge, and experience to perform the work entrusted to them and to recognize and avoid potential dangers.

2.8 Personal protective equipment

Use of personal protective equipment

Personal protective equipment serves to protect staff in the event of a danger that may interfere with their health or safety at work.

2.9 Transport

Handling during transport

Incorrect handling during transport can make the product unsafe and risks the danger of serious injuries and considerable material damage.

- During transport and handling, secure the product to prevent it from falling.

2.10 Protection during handling and assembly

Incorrect handling and assembly

Incorrect handling and assembly can make the product unsafe and can risk the danger of serious injuries and considerable material damage.

- All work must only be performed by appropriately qualified personnel.
- Secure the system against accidental operation during all work.
- Use suitable assembly and transport equipment and take precautions to prevent jamming and crushing.

2.11 Protection during commissioning and operation

Falling or violently ejected components

Falling and ejected components can lead to serious injury or death.

- Take suitable protective measures to secure the danger zone.

Manual loading

- If the clamping device is closed, the clamping pallet rests on the clamping slides after loading. When the clamping device is opened, the clamping pallet falls down. This poses a risk of crushing.

2.12 Notes on safe operation

Incorrect manner of working by personnel

An incorrect manner of working can make the product unsafe and risks serious injuries and considerable material damage.

- Observe the safety notes and assembly instructions.
- Do not expose the product to any corrosive media. Products for special ambient conditions are excluded here.
- Do not expose the product to any media that lead to swelling or corroding of seals.
- Rectify malfunctions as soon as they occur.
- Observe the care and maintenance instructions.
- Observe the current safety, accident prevention, and environmental protection regulations for the application field of the product.
- The machine spindle must not be started until the clamping pressure in the clamping device has built up.
- Unclamping may only occur once the machine spindle has come to a standstill.

2.13 Disposal

Handling of disposal

Incorrect handling of disposal can make the product unsafe and lead to risks of environmental harm.

- Follow local regulations on dispatching product components for recycling or proper disposal.

2.14 Fundamental dangers

General

- Disconnect power sources before installation, modification, maintenance, or calibration. Ensure that no residual energy remains in the system.
- Do not reach into the open mechanism or movement area of the product during operation.

2.15 Protection against dangerous movements

Safe condition

Quick-change pallet system with or without chuck jaws clamped and without energy.

Unexpected movements

If the system still retains residual energy, serious injuries can be caused while working on the product.

- Establish a safe state, switch off the energy supply, ensure that no residual energy remains and secure against inadvertent reactivation.

2.16 Notes on particular risks



⚠ WARNING

Risk of injury due to falling device, pallet or workpiece if the clamping pin or clamping ring is loosened erroneously or as a result of negligence.

- During operation, unintentional loosening of the clamping pin or clamping ring must be prevented by suitable countermeasures (implementation of the safety functions according to the risk assessment of the integrator).
- Wear personal protective equipment.



⚠ WARNING

Risk of injury during commissioning due to a falling unlocked device, pallet or workpiece.

- During loading, check that the coupling elements, devices, pallets or workpieces are positioned so they are aligned to each other.
- Clamping pallets with torque pin must be fed to the module in the correct orientation before locking.
- For modules with media transfer units, ensure the loading weight on the change interface is sufficient to ensure the surface of the interface is level with the module.



⚠ WARNING

Risk of injury when the clamping pin or clamping ring axis is in a horizontal position or during overhead applications due to the device or pallet falling down.

- Use a crane or a transport truck when transporting workpieces or clamping pallets.
- During horizontal or overhead applications, the device or clamping pallet must be secured before loosening to prevent it from falling.



⚠ WARNING

The quick-change pallet system clamps using spring force. Risk of injury due to parts automatically moving to their end positions following actuation of an >>emergency stop<< or after switching off or failure of the power supply.

- Wait for the system to come to a complete standstill in safe state.
- Do not reach into the clamping module.



⚠ CAUTION

Risk of injury due to contamination (e.g. coolant or splashing water) in the blow-out and air purge connections of the clamping module or in the change interface.

- Clean the quick-change pallet system before loading.
- Wear personal protective equipment (safety goggles).



⚠ CAUTION

Risk of injury from pressurized media transfer unit interfaces. The actuated clamping device on top of these may move unexpectedly as a result.

- Do not control the media transfer units until the device is clamped on the quick-change pallet systems.
- Take suitable protective measures to secure the danger zone.

3 Technical data

Designation Variant	ID number	Holding force* (M3 / M4) [kN]	Pull down force without turbo [kN]	Pull down force with turbo [kN]
NSE mikro 49-13	1322876	3 / 5	0.4	1.5
NSE mikro 49-13-V10	1357110	3 / 5	0.4	1.5

* Holding force when fastening the clamping pin with cylindrical screw – DIN EN ISO 4762/12.9

Actuating pressure [bar]	6
Repeat accuracy [mm]	< 0.005
Installation position	any
Operating temperature [°C]	+5 to +60
Required level of cleanliness	IP 30 in accordance with DIN EN 60529
Noise emission [dB(A)]	≤ 70
Pressure medium	Compressed air, compressed air quality according to ISO 8573-1:2010 [7:4:4]
Protection class IP	IP 67

The actuating pressure for the turbo function must not exceed 6 bar.

3.1 Suitability for welding applications

The clamping device can be used for welding applications with a **welding current of up to 525 A**. The welding current is allowed to flow through the clamping device.

CAUTION

In welding applications, special care must be taken to ensure that the operating temperature of the clamping device is not exceeded due to heat conduction in the workpiece.

CAUTION

The contact surfaces of the workpiece and the clamping bolt must always be kept clean to ensure the best possible contact with the clamping device.

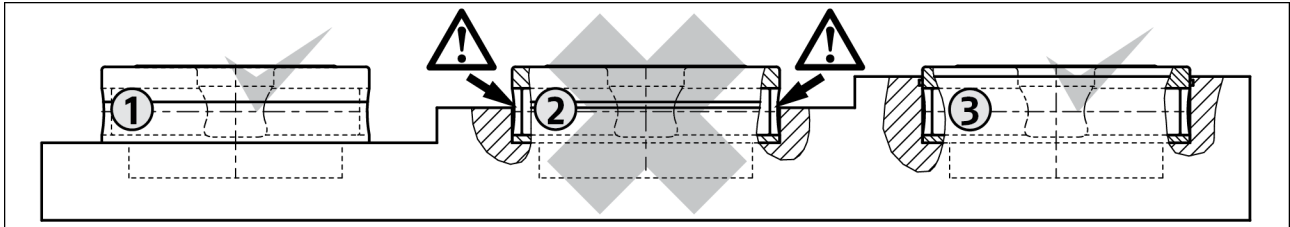
If the quick-change pallet system is to be used outside the specified welding currents, please contact your SCHUNK contact person.

4 Assembly

4.1 Pre-assembly

Request our installation drawings if installing the module in the customer's clamping stations yourself.

The installation position must be observed when performing the installation yourself.



1 Partial installation

2 Do not use

3 Full installation

CAUTION

With installation location 2, the clamping slide can be blocked by chips and dirt. For this reason, do not use this installation position.

- Damage to the clamping module is possible.

4.2 Installing and connecting



WARNING

Risk of injury due to unexpected movements!

If the power supply is switched on or residual energy remains in the system, components can move unexpectedly and cause serious injuries.

- Before starting any work on the product: Switch off the power supply and secure against restarting.
- Make sure, that no residual energy remains in the system.



CAUTION

Danger of injury due to sharp edges and rough or slippery surfaces

- Wear personal protective equipment, particularly protective gloves.

1. Check the flatness of the mounting surface, ▶ 4.3 [15]
2. Screw the module with the clamping station,
 - ⇒ Observe permissible tightening torques for the mounting screws and the strength class, ▶ 4.6 [21].
3. Connect module ▶ 4.3 [15]
 - ⇒ via the hose-free direct connection, OR
 - ⇒ via supply lines on the side M3 connections
 - unscrew set-screws
 - screw air connections
4. Connect turbo connection if necessary.

4.3 Fastening and connection

Flatness

If several linked clamping modules are mounted, make sure that the flatness and height deviation of the locating surfaces from module to module (based on a 50 mm gauge for bore holes) is ≤ 0.02 mm. The gauge deviation may not exceed ± 0.015 mm.

Redundancy

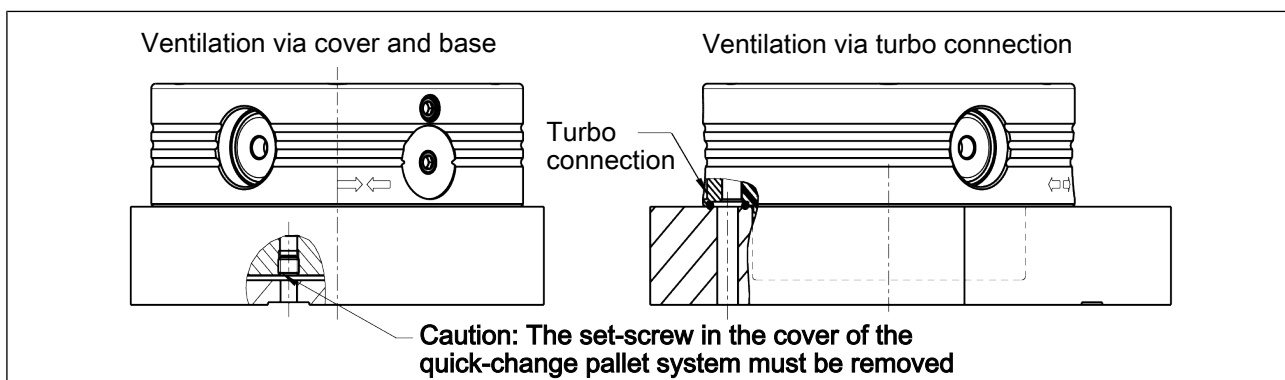
Due to redundancy, the clamping pins with positioning accuracy in one direction (SPB mikro 10) should be used for clamping systems that are more than 50 mm apart or that do not show a positioning tolerance of ± 0.01 mm. For the clamping areas that are not intended for alignment of the device or pallet, clamping pins with centering clearance (SPC mikro 10) can be used (see ▶ 4.4 [18]).

Air bleed screw for the piston chamber

When connecting the quick-change pallet systems, it is important to note that the piston chamber can be completely ventilated only via the air connections during the locking process. The relevant valves or shut-off valves should therefore be equipped with load relief.

This also applies to the turbo connection. **If the turbo connection is not used, the relevant side of the piston must have a way of being ventilated.** This is optimally done via the turbo connection itself.

Alternatively, a ventilation option can be created by removing the set-screw M3 x 3 in the module cover.



Turbo connection

When using the turbo connection (if supply is connected), the spring actuated locking procedure is actively supported with air pressure and in so doing strengthens the achievable pull down force of the quick-change pallet system. One pressure pulse is sufficient to increase the force. The pressure line can be

decoupled afterwards without the pull down force being impaired. If the turbo connection is not used, the relevant side of the piston must be able to ventilate.

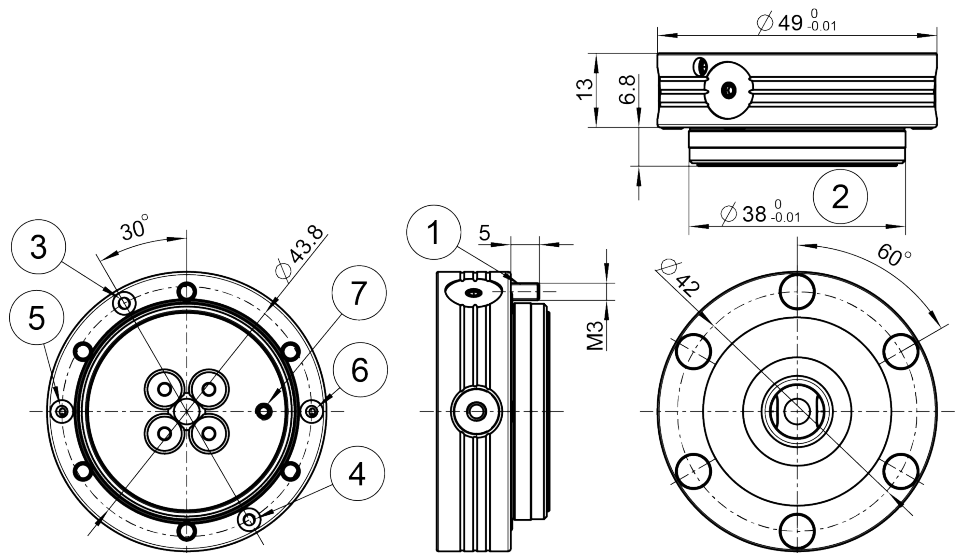
Connecting hose lines

If several quick-change pallet systems are activated via jointly connected hose lines, feed lines with the following minimum cross-sections must be used.

Number of modules	at least nominal hose width
1	4 mm
2, 3, 4	6 mm
from 5	8 mm

When disconnecting hose lines, the relevant openings of the air supply connections must be protected with seal plugs or cover plates to prevent the ingress of dirt or coolant.

4.3.1 NSE mikro 49-13



Mounting with 6 screws M3 ① ▶ 4.6 [21].

The quick-change pallet module is positioned via centering diameter $\varnothing 38$ H6 ②.

Air connection to open ③ or for turbo function ④ is via the bottom connection holes as standard.

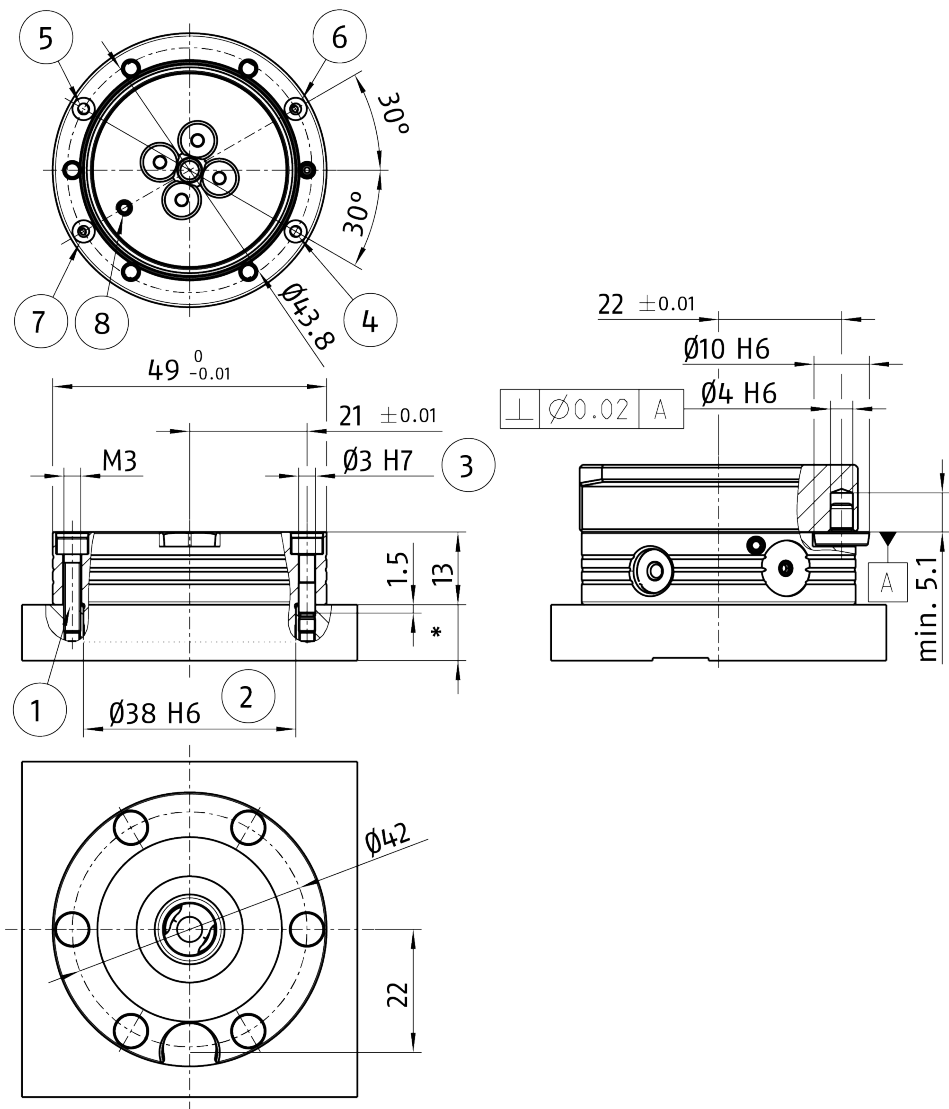
Alternative connection option: two M3 connections on the side. In this case, the bottom openings ③ and ④ must be sealed by inserting O-rings $\varnothing 2 \times 1$ and placement on a flat surface.

⑤ Air connection for monitoring "Clamping slide open".

⑥ Air connection for monitoring "Clamping slide closed".

⑦ Alternative ventilation method.

4.3.2 NSE mikro 49-13-V10



Mounting with 5 screws M3 ① ▶ 4.6 [21].

The quick-change pallet module is positioned via centering diameter $\varnothing 38 \text{ H6}$ ②.

The position of the quick-change pallet module is aligned via centering diameter $\varnothing 3 \text{ H7}$ ③ for fitting screw M3.

Air connection to open ④ or for turbo function ⑤ is via the bottom connection holes as standard.

Alternative connection option: two M3 connections on the side. In this case, the bottom openings ④ and ⑤ must be sealed by inserting O-rings $\varnothing 2 \times 1$ and placement on a flat surface.

⑥ Air connection for monitoring "Clamping slide open".

⑦ Air connection for monitoring "Clamping slide closed".

⑧ Alternative ventilation method.

4.4 Clamping pins SPA mikro 10, SPB mikro 10, SPC mikro 10

CAUTION

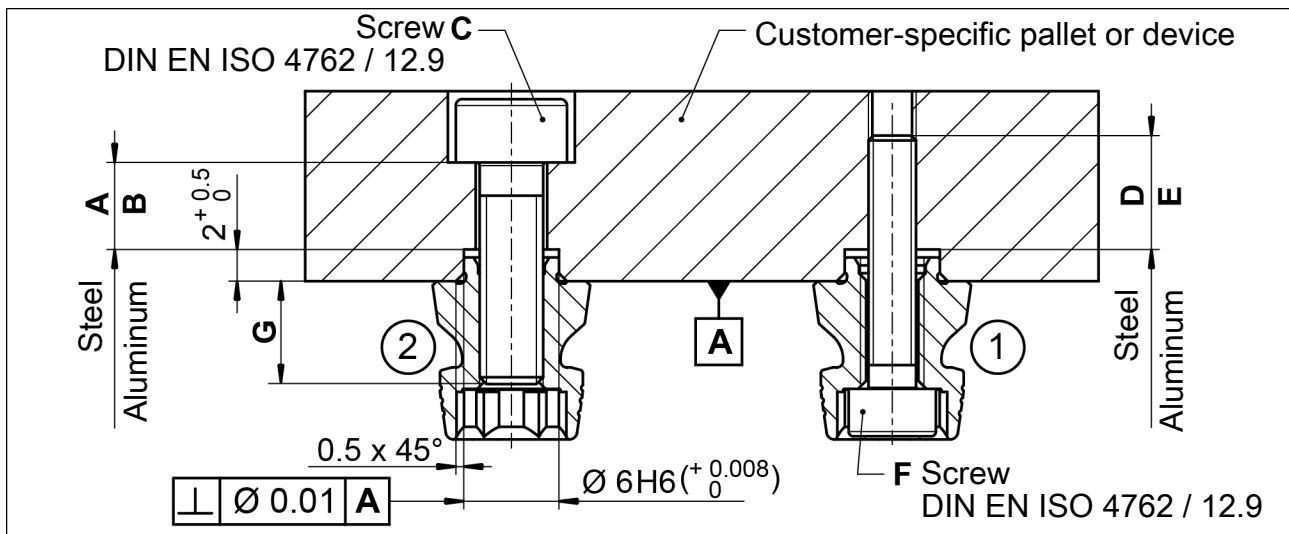
Notes on clamping pins and mounting screws

The holding force of the quick-change pallet system is essentially limited by the tightness of the screw connection connecting the clamping pin to the pallet or the device. This is why only screws of strength class 12.9 may be used, ▶ 4.6 [21].

Only original SCHUNK clamping pins may be used.

If the clamping pins are to be used in customer-owned devices, the customer must provide sufficiently dimensioned threaded holes or a sufficiently thick mounting material.

The clamping pins can be mounted on the device or pallet in two different ways. The mounting variant on the left in the illustration, which is screwed from above, is the preferred variant. With this variant, if there is a module failure then the device or pallet can be removed after disassembling the clamping pins.



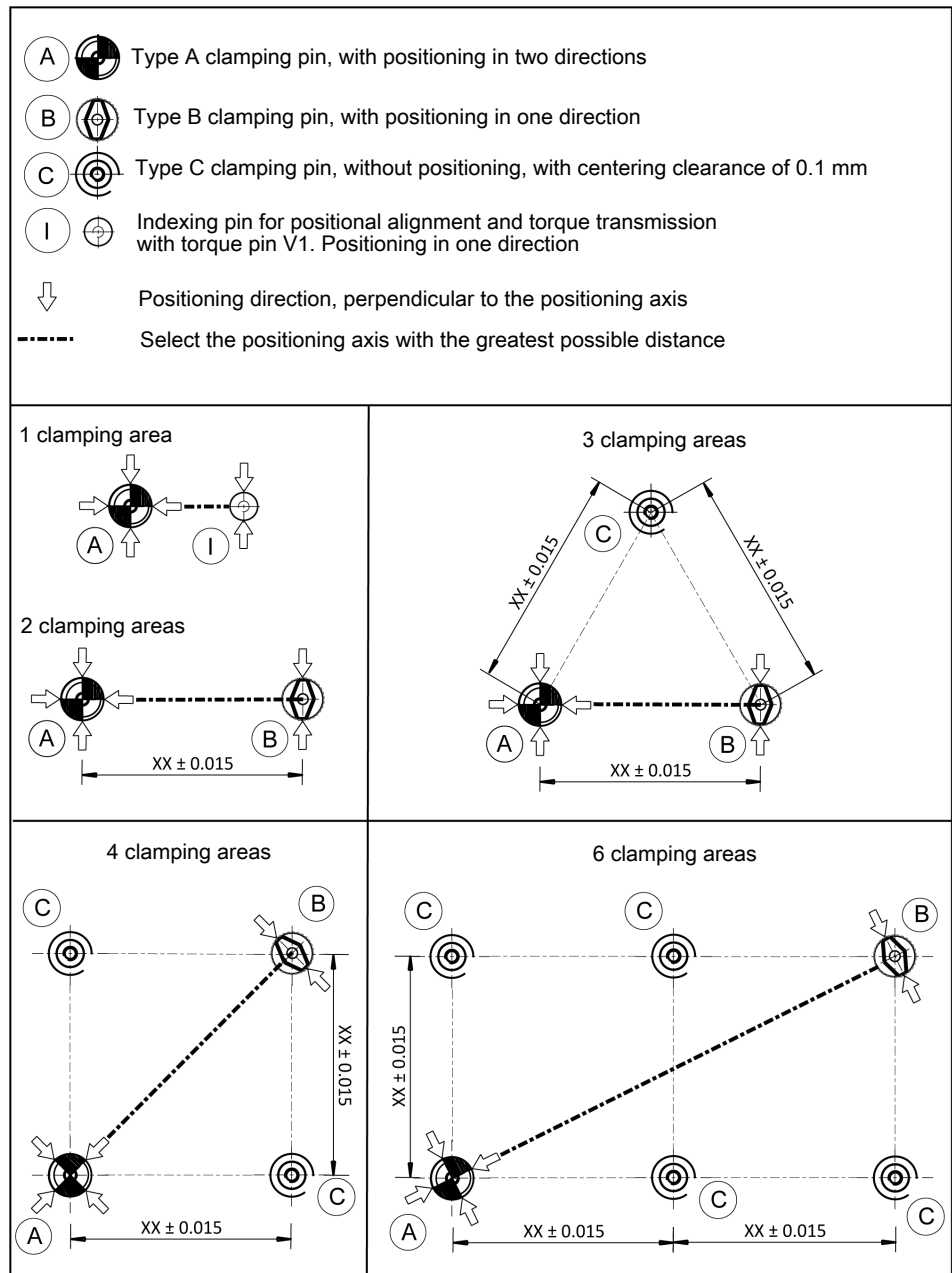
Mounting the clamping pins

Tolerances and installation conditions

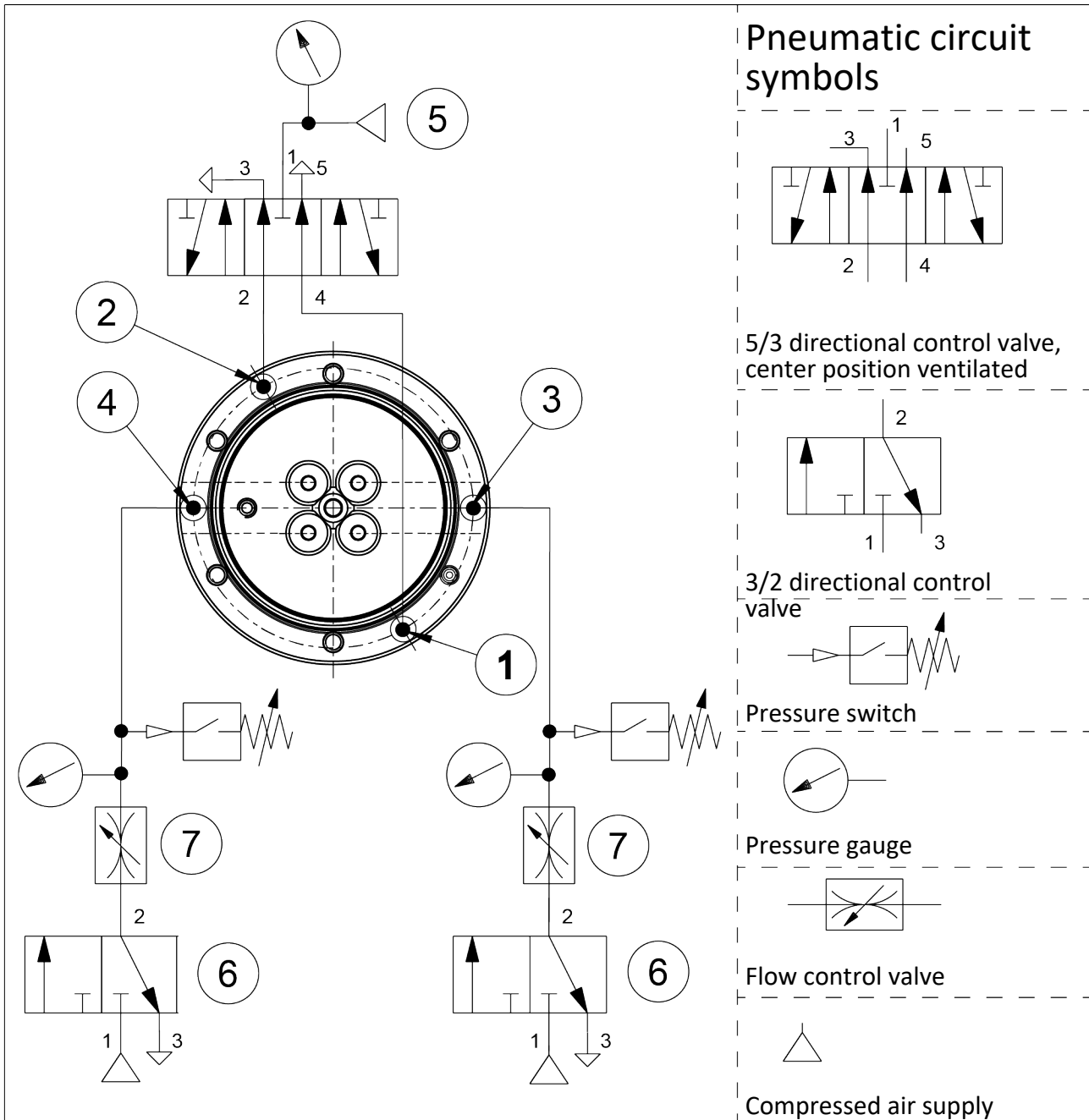
Type	ID	A	B	C	D	E	F	G*
SPA mikro 10	0436610	> 5	> 8	M4	> 5	> 6	M3	5
SPB mikro 10	0436620	> 5	> 8	M4	> 5	> 6	M3	5
SPC mikro 10	0436630	> 5	> 8	M4	> 5	> 6	M3	5

* The length of the inserted thread must not be lower than the "G" dimension!

Usage/arrangement of the different types of clamping pins



4.5 Pneumatic circuit diagram NSE mikro 49-13, NSE mikro 49-13-V10



Pneumatic circuit diagram

- 1 Unlocking connection

- 2 Turbo connection

- 3 Slide monitoring for module "OPEN"

- 4 Slide monitoring for module "CLAMPED"

- 5 Actuation of the quick-change pallet system with 6 bar

- 6 Clamping slide monitoring at 2 bar

- 7 Limit volumetric flow for clamping slide monitoring to 5 l/min

When controlling the NSE mikro quick-change pallet system, the following must be observed:

Turbo function:

- The actuating pressure for the turbo function must not exceed 6 bar.

Slide monitoring:

- The preset pressure for the slide monitoring is 2 bar.
- Limit volumetric flow to 5 l/min.
- Pressure difference upon failure of a module min. 1 bar.

4.6 Screw tightening torques

Tightening torques for mounting the clamping pins

(Screw quality 12.9)

Screw size	M3	M4	M5	M6	M8	M10	M12	M14	M16
Tightening torque M_A (Nm)	2.4	5	9	15	32	62	108	170	262

Tightening torques for mounting the clamping modules

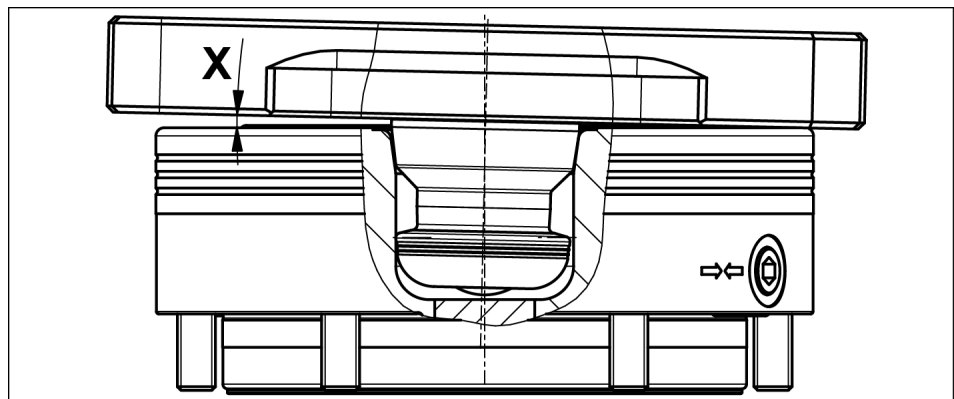
(Screw quality ≥ 10.9)

Screw size	M3	M4	M5	M6	M8	M10	M12	M14
Tightening torque M_A (Nm)	1.7	4.2	7.5	13	28	50	88	120

5 Operation

CAUTION

When changing the pallet using lifting equipment or a robot, ensure that the pallet is lifted exactly parallel to the modules. The inclination (X) during lifting may not exceed 1.2°. If the inclination is larger, the clamping pins can jam and the system components could be damaged or destroyed. In this case, the system must be inspected and damaged parts must be replaced immediately.
Only original SCHUNK spare parts may be used!



⚠ WARNING

Risk of injury due to losing pallets or workpieces in the case of incorrect actuation caused by incorrect operation.
Risk of injury due to compressed air hoses coming loose when connected improperly.

- Disconnect the energy supply after locking.
- Use check valves or safety switches.
- The danger zone must be surrounded by a protective enclosure during operation.



⚠ WARNING

Risk of injury due to losing pallets or workpieces if the supply of compressed air drops or fails, and due to the clamping pins immediately closing

- Do not reach into the clamping module.
- Use pressure maintenance valves.
- Use loading devices.

6 Maintenance and care

The quick-change pallet system is designed for low-maintenance operation, so that opening and disassembling the clamping modules is only necessary in exceptional cases.

CAUTION

A separate maintenance unit must be used for the air supply. The quick-change pallet system is designed for operation with dry compressed air. If oiled compressed air is used for operation, this must be done every time. The compressed air should be prepared with 1 to 2 drops of oil for an air volume of 1000 liters.



⚠ CAUTION

Risk of injury and risk of damage to the clamping module when opening the housing cover.

If the clamping module has to be disassembled, send the module to SCHUNK for repair.

The covers of the clamping modules are spring preloaded and may only be removed by trained specialist personnel. The covers can only be disassembled and assembled using a special assembly tool and by observing the corresponding disassembly and assembly instructions.

To ensure the quick-change pallet system operates perfectly, the following instructions are to be observed:

Pressure medium: Compressed air, compressed air quality according to ISO 8573-1:2010 [7:4:4]

- Check the units at regular intervals (at least every two weeks or after 10000 clampings). The system is functioning correctly if the clamping slides move smoothly at minimum system pressure (5 bar).
- Carry out regular visual/functional checks. In case of visible damage or signs of malfunction, shut down the quick-change pallet system immediately. The system may only be commissioned again once the faults have been corrected. For example, by replacing the damaged unit.

7 Storage

When storing the product for a longer period of time, observe the following points:

- Clean the product and lubricate it lightly.
- Store the product in a suitable transport container.
- Only store the product in dry rooms.
- Protect the product from major temperature fluctuations.

NOTE: Before recommissioning, clean the product and all attachments, check for damage, functionality and leaks.

8 Troubleshooting

8.1 The clamping area does not unlock

Possible cause	Remedial measures
Defective air connections	Check air supply
Pressure below minimum	Check operating pressure (min. 5 bar)
A component is broken (e.g. due to overloading)	Replace the module or send it to SCHUNK for repair
Excess tensile load on clamping pins	Reduce support weight

8.2 The clamping area does not unlock properly

Possible cause	Remedial measures
Pressure below minimum	Check operating pressure (min. 5 bar)
The module was not operated with oiled compressed air	Install maintenance unit with oiler
Hose diameter below minimum	Required hose diameters, see chapter "Securing and connecting" ▶ 4.3 [15]
The turbo connection is still pressurized	Ventilate the connection

8.3 The quick-change pallet system no longer opens quietly

Possible cause	Remedial measures
The clamping faces on the clamping slides and on the clamping pin are dirty	Remove the clamping pin and clean the clamping faces on the clamping slides and on the clamping pin

9 Seal kit and parts list

Size / Sealing kit*	ID
NSE mikro 49-13	1586825
NSE mikro 49-13-V10	1586825

* For included items, see note **X** in the Parts List. Seals are wearing parts and are recommended to be replaced during maintenance. The sealing kit can only be ordered as a complete kit.

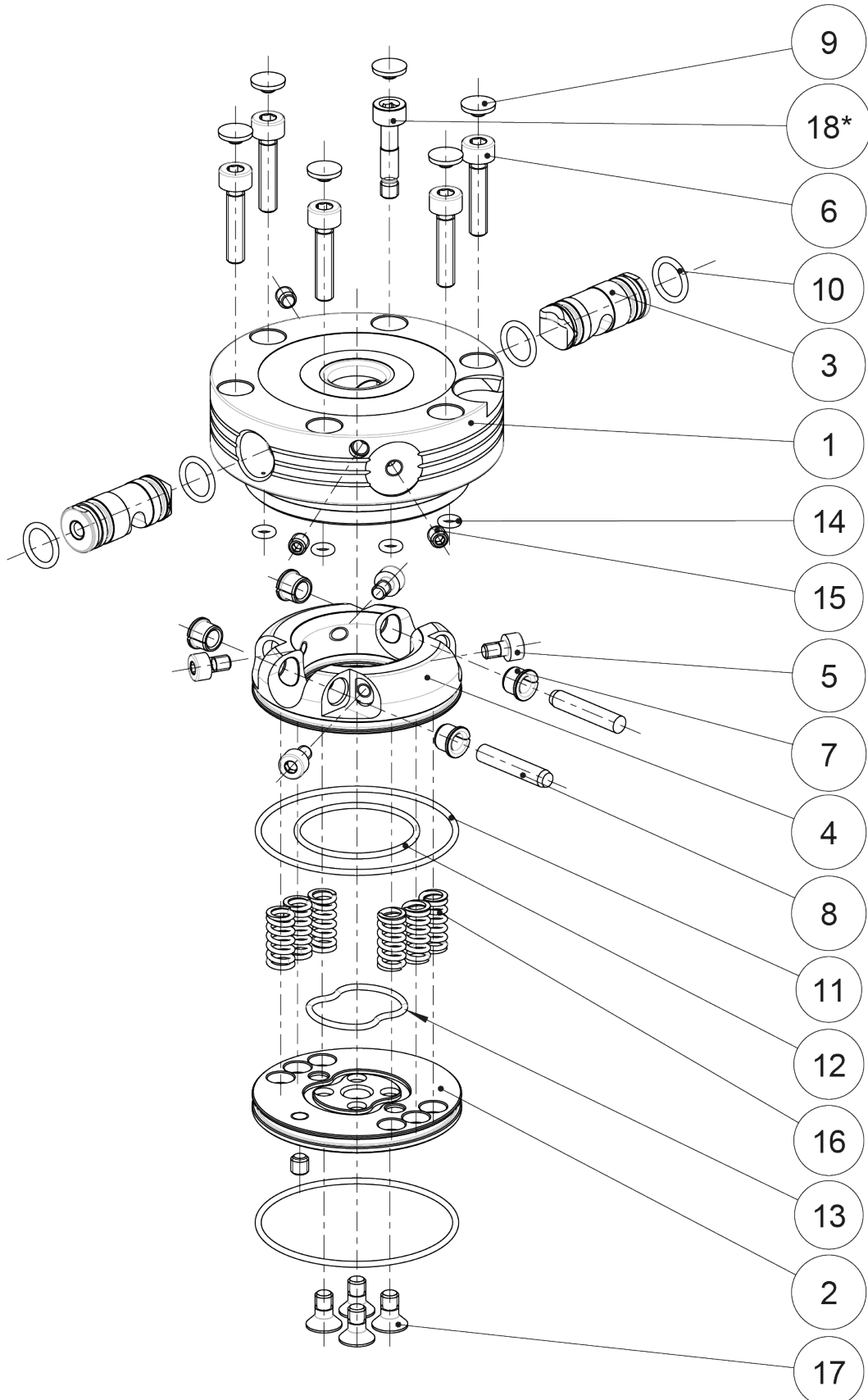
NSE mikro 49-13 (ID number 1322876)

NSE mikro 49-13-V10 (ID number 1357110)

Item	Designation	Quantity	Note
1	Base body	1	
2	Cover	2	
3	Clamping slide	1	
4	Piston	1	
5	Cylindrical screw	4	
6	Cylindrical screw	6	
	Cylindrical screw	5	V10
7	Plain bearing bushing	4	
8	Cylindrical pin	2	
9	Cover plugs	6	X
10	O-ring \varnothing 6 x 1	4	X
11	O-ring \varnothing 32 x 1	2	X
12	O-ring \varnothing 19 x 1	1	X
13	O-ring \varnothing 15 x 1	1	X
14	O-ring \varnothing 2 x 1	4	X
15	Set-screw	4	
16	Compression spring	6	
17	Countersunk screw	4	
18	Fitting screw	1	V10

10 Assembly drawing

10.1 NSE mikro 49-13, NSE mikro 49-13-V10



*Contained exclusively in NSE mikro 49-13-V10 (ID 1357110)

11 Manufacturer certificate

Manufacturer /
Distributor: H.-D. SCHUNK GmbH & Co. Spanntechnik KG
Lothringer Str. 23
D-88512 Mengen

Product: Quick-change pallet system

Designation: VERO-S

Type designation: NSA, NSE, E-compact, AV CU

Heinz-Dieter SCHUNK GmbH & Co. Spanntechnik KG certifies that the above-mentioned products, when used as intended and in compliance with the operating manual and the warnings on the product, are safe according to the national regulations and:

- a **risk assessment** has been carried out in accordance with ISO 12100:2010.
- an **operating manual** for the assembly instructions has been created in accordance with the contents of the Machinery Directive 2006/42/EC Annex I No. 1.7.4.2. and the contents of the provisions of Annex VI of the Machinery Directive 2006/42/EC.
- **Markings** have been made in accordance with EN 1550:1997+A1:2008 Section 6.3.1, VDMA 34192:2019 Section 6.3 or ISO 16156:2004 Section 6.3. The requirements of Annex I No. 1.7.3. of the Machinery Directive 2006/42/EC have been complied with.
- the relevant basic and proven safety principles of the Annexes of **ISO 13849-2:2012**, taking into account the requirements of the documentation have been observed for the component. The parameters, limitations, ambient conditions, characteristic values, etc. for proper operation are defined in the operating manual.
- an $MTTF_D$ value of 150 years can be estimated for mechanical components using the informative procedure in Table C.1 of ISO 13849-1:2015.
- **fault exclusion** against the fault "Unexpected release without pending release signal".
- the **fault exclusion** against the fault "Breakage during operation" in compliance with the parameters, limitations, ambient conditions, characteristic values and maintenance intervals, etc., specified in the operating manual.
- that internal bore diameters in the **pipe or control lines** are at least 2 mm for pneumatic clamping systems and at least 3 mm for hydraulic clamping systems

Harmonized Standards applied:

- **ISO 12100:2010** Safety of machinery – General principles for design – Risk assessment and risk reduction

Other related technical Standards and specifications:

- **VDMA 34192:2019** Safety requirements for clamping devices for use on machines

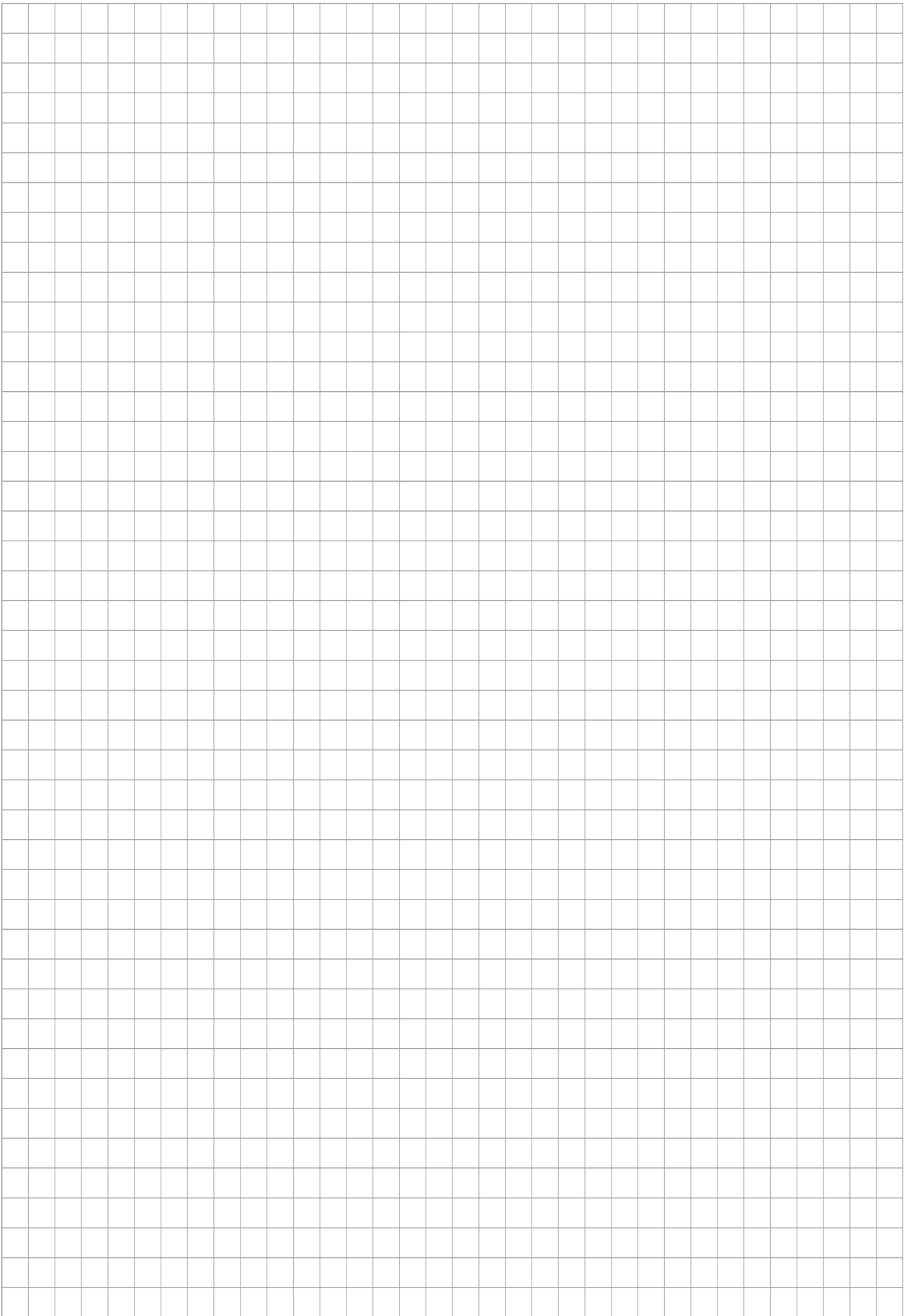
Mengen, 19th of July 2023

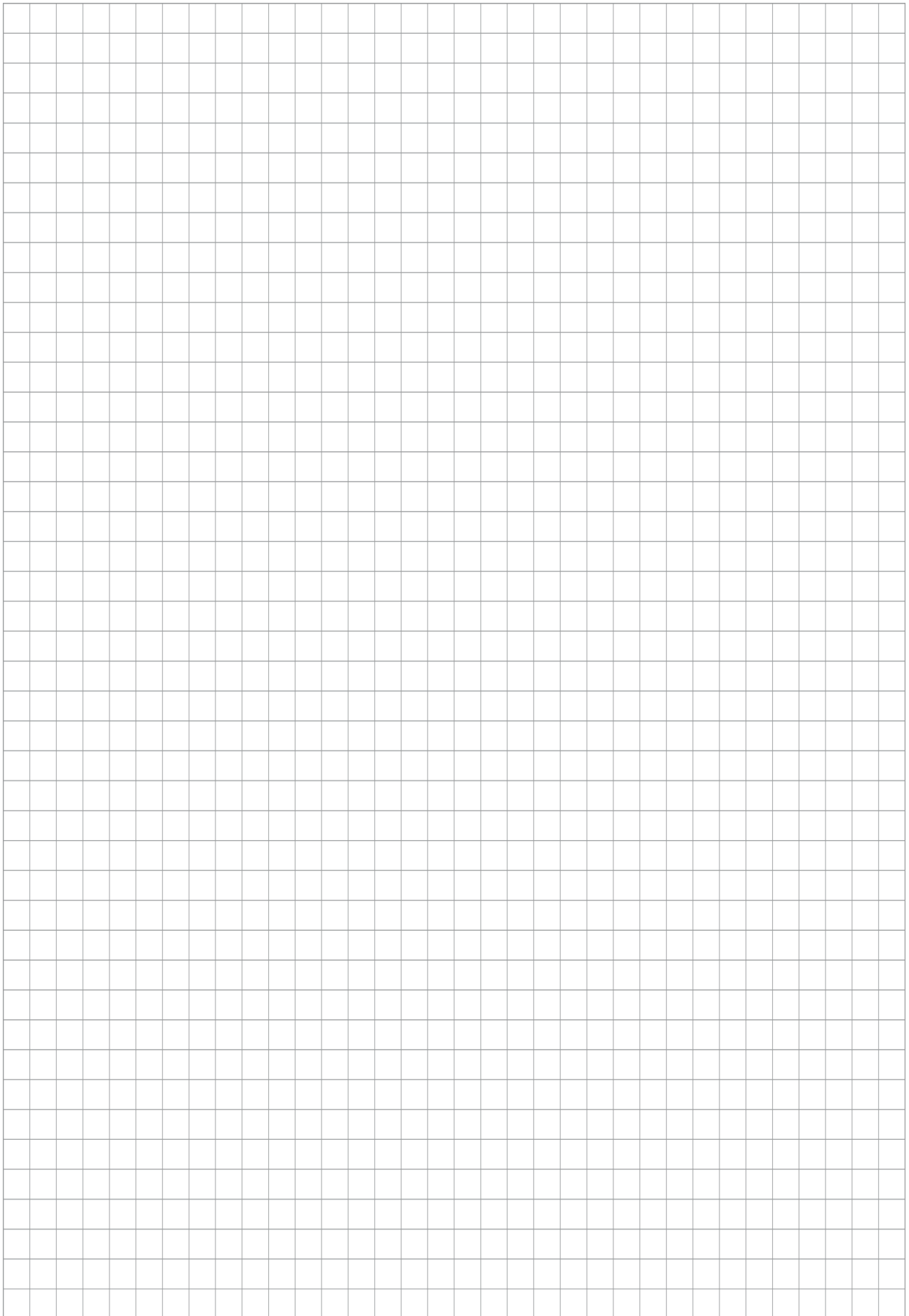
Signature: see original declaration

Signature: see original declaration

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